PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

HAIDIGATION DID IN DECITION	` <u>-</u>				
(51) International Patent Classification ⁶ :			(11) International Publication Number:	WO 97/26919	
A61K 47/48		A2	(43) International Publication Date:	31 July 1997 (31.07.97)	
(21) International Application Number: PCT/US97/00251			(81) Designated States: AL, AU, BA, BB, BG, BR, CA, CN, CZ, EE, GE, HU, IL, IS, JP, KE, KR, LC, LK, LR, LS, LT, LV,		
(22) International Filing Date: 2.	January 1997 (02.01.9		, NZ, PL, RO, SD, SG, SI,	

US

(71) Applicant (for all designated States except US): WARNER-LAMBERT COMPANY [US/US]; 201 Tabor Road, Morris

24 January 1996 (24.01.96)

LAMBERT COMPANY [US/US]; 201 Tabor Road, Morn Plains, NJ 07950 (US).

(72) Inventors; and
(75) Inventors/Applicants (for US only): CAPRATHE, Bradley, William [US/US]; 31450 Myrna, Livonia, MI 48154 (US). GILMORE, John, Lodge [US/US]; Apartment 178C, 3695 Greenbrier Boulevard, Ann Arbor, MI 48105 (US). HAYS, Sheryl, Jeanne [US/US]; 2729 Aspen Road, Ann Arbor, MI 48108 (US). JAEN, Juan, Carlos [US/US]; 10680 Red Maple Drive, Plymouth, MI 48170 (US). LEVINE, Harry, III [US/US]; 3790 Bradford Square Drive, Ann Arbor, MI 48103 (US).

(74) Agents: RYAN, M., Andrea; Warner-Lambert Company, 201 Tabor Road, Morris Plains, NJ 07950 (US) et al. B1) Designated States: AL, AU, BA, BB, BG, BR, CA, CN, CZ, EE, GE, HU, IL, IS, JP, KE, KR, LC, LK, LR, LS, LT, LV, MG, MK, MN, MW, MX, NO, NZ, PL, RO, SD, SG, SI, SK, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).

Published

Without international search report and to be republished upon receipt of that report.

(54) Title: METHOD OF IMAGING AMYLOID DEPOSITS

(57) Abstract

(30) Priority Data:

60/010,495

The present invention provides a method of imaging amyloid deposits and radiolabeled compounds useful in imaging amyloid deposits. The invention also provides a method of delivering a therapeutic agent to amyloid deposits, a method of inhibiting the aggregation of amyloid proteins to form amyloid deposits, and a method of determining a compound's ability to inhibit aggregation of amyloid proteins.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinca	NE	Niger
RB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgystan	RU	Russian Federation
		KP	Democratic People's Republic	SD	Sucian
CA	Canada	K.	of Korea	SE	Sweden
CF	Central African Republic	KR	Republic of Korea	SG	Singapore
CG	Congo	KZ	Kazakhstan	SI	Slovenia
CH	Switzerland	น	Liechtenstein	SK	Slovakia
CI	Côte d'Ivoire	LK	Sri Lanka	SN	Senegal
CM	Cameroon	LR	Liberia	SZ	Swaziland
CN	China	LT	Lithuania	110	Chad
cs	Czechoslovakia			TG	Togo
CZ	Czech Republic	LU	Luxembourg	TJ	Tajikistan
DE	Germany	LV	Latvia	TT	Trinidad and Tobago
DK	Denmark	MC	Monaco		Ukraine
EE	Estonia	MD	Republic of Moldova	UA	
ES	Spain	MG	Madagascar	UG	Uganda United States of America
FI	Finland	ML	Mali	US	•
FR	France	MN	Mongolia	UZ	Uzbekistan Viet Nam
GA	Gabon	MR	Mauritania	VN	ANCT LABILIT

-1-

METHOD OF IMAGING AMYLOID DEPOSITS

5

FIELD OF THE INVENTION

This invention relates to a method of imaging

amyloid deposits and to labeled compounds useful in
imaging amyloid deposits. This invention also relates
to a method of delivering a therapeutic agent to
amyloid deposits, a method of inhibiting the
aggregation of amyloid proteins to form amyloid
deposits, and a method of determining a compound's
ability to inhibit aggregation of amyloid proteins.

BACKGROUND OF THE INVENTION

20

25

30

35

Amyloidosis is a condition characterized by the accumulation of various insoluble, fibrillar proteins in the tissues of a patient. The fibrillar proteins that comprise the accumulations or deposits are called amyloid proteins. While the particular proteins or peptides found in the deposits vary, the presence of fibrillar morphology and a large amount of β -sheet secondary structure is seen in many types of amyloids. An amyloid deposit is formed by the aggregation of amyloid proteins, followed by the further combination of aggregates and/or amyloid proteins.

The presence of amyloid deposits has been shown in various diseases such as Mediterranean fever, Muckle-Wells syndrome, idiopathetic myeloma, amyloid polyneuropathy, amyloid cardiomyopathy, systemic senile amyloidosis, amyloid polyneuropathy, hereditary cerebral hemorrhage with amyloidosis, Alzheimer's disease, Down's syndrome, Scrapie, Creutzfeldt-Jacob disease, Kuru, Gerstamnn-Straussler-Scheinker syndrome,

5

10

15

20

25

30

-2-

medullary carcinoma of the thyroid, Isolated atrial amyloid, $\beta_2\text{-microglobulin}$ amyloid in dialysis patients, inclusion body myositis, $\beta_2\text{-amyloid}$ deposits in muscle wasting disease, and Islets of Langerhans diabetes Type II insulinoma.

Thus, a simple, noninvasive method for detecting and quantitating amyloid deposits in a patient has been eagerly sought. Presently, detection of amyloid deposits involves histological analysis of biopsy or autopsy materials. Both methods have major drawbacks. For example, an autopsy can only be used for a postmortem diagnosis.

The direct imaging of amyloid deposits in vivo is difficult, as the deposits have many of the same physical properties (i.e., density and water content) as normal tissues. Attempts to image amyloid deposits using magnetic resonance imaging (MRI) and computer-assisted tomography (CAT) have been disappointing and have detected amyloid deposits only under certain favorable conditions. In addition, efforts to label amyloid deposits with antibodies, serum amyloid P protein, or other probe molecules has provided some selectivity on the periphery of tissues, but has provided for poor imaging of tissue interiors.

Thus, it would be useful to have a noninvasive technique for imaging and quantitating amyloid deposits in a patient. In addition, it would be useful to have compounds that inhibit the aggregation of amyloid proteins to form amyloid deposits and a method for determining a compound's ability to inhibit amyloid protein aggregation.

SUMMARY OF THE INVENTION

The present invention provides a method of imaging amyloid deposits, the method comprising introducing into a patient a detectable quantity of a labeled compound having the Formula I or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof

wherein X and Y are each independently C or N and the X=Y double bond has the trans configuration;
Z is

20 $\stackrel{R^6}{\longrightarrow}$ or $\stackrel{R^6}{\longrightarrow}$;

R¹ and R² are each independently hydrogen, C₁-C₆ alkyl,

C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆
alkyl)amino, mono(C₁-C₆ alkyl)amino, nitro, C₁-C₆
thioalkoxy, or R¹ and R² combined form a benzene,
cyclopentane, or cyclohexane ring that is fused to
the phenyl ring;

30 R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

m is 1 to 6 and n is 0 to 6;

35 A is -0-, -s-, -NR⁴⁻, C=0, or a single bond;

20

25

- Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;
- R⁷ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy,
 halogen, amino, di(C₁-C₆ alkyl)amino, nitro, C₁-C₆
 thioalkoxy, aryl, heteroaryl, aryloxy, -CO-aryl,
 or arylthio;
- R^4 and R^5 are each independently hydrogen, C_1 - C_6 alkyl or $-NR^4R^5$ represents a 5-, 6- or 7-membered ring containing nitrogen; and
- 10 R⁶ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, nitro, or C₁-C₆ thioalkoxy; allowing sufficient time for the labeled compound to become associated with amyloid deposits; and detecting the labeled compound associated with the amyloid deposits.

In a preferred embodiment of the compound having Formula I, X=Y is C=C or N=N;

- R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, halogen, nitro, C_1 - C_6 thioalkoxy, or R^1 and R^2 combined form a benzene, cyclopentane or cyclohexane ring that is fused to the phenyl ring;
- R^3 is C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkenyl, or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;
- m is 1 to 5 and n is 0 to 4;
- A is -O-, -S-, or a single bond;
- Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;
- 30 R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, di(C_1 - C_6 alkyl)amino, nitro, C_1 - C_6 thioalkoxy, aryl, aryloxy, -CO-aryl, or arylthio;
 - R^4 and R^5 are each independently hydrogen or $C_1^{-C_6}$ alkyl; and
- 35 R^6 is hydrogen, C_1 - C_6 alkyl, or halogen.

In another preferred embodiment of the compound having Formula I, X=Y is C=C or N=N; \mathbb{R}^1 and \mathbb{R}^2 are each independently hydrogen, \mathbb{C}_1 - \mathbb{C}_6 alkyl,

 C_1 - C_6 alkoxy, halogen, nitro, or R^1 and R^2 combined form a (4,5), (5,6), or (6,7) benzene

ring that is fused to the phenyl ring; R^3 is C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl,

arylalkenyl, diarylalkyl, or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

m is 2 to 4 and n is 0 to 3;

10 A is -O-, or a single bond;

Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;

R⁷ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, aryl, aryloxy, or -CO-aryl;

15 R^4 and R^5 are each independently hydrogen, methyl, ethyl, n-propyl or n-butyl; and R^6 is hydrogen or halogen.

In another aspect, the present invention provides

a method of delivering a therapeutic agent to an

amyloid deposit comprising introducing into a patient a

compound having the formula

A-B-C

25

or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof, wherein A is

35 X and Y are each independently C or N and the X=Y double bond has the trans configuration; Z is

5

10

15

20

25

30

$$\mathbb{R}^6$$
 or \mathbb{R}^6

 R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, $di(C_1$ - C_6 alkyl)amino, mono(C_1 - C_6 alkyl)amino, nitro, C_1 - C_6 thioalkoxy or R^1 and R^2 combined form a benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring;

 R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

m is 1 to 6 and n is 0 to 6;

A is -O-, -S-, -NR $^{4-}$, C=O, or a single bond;

Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;

 R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, $di(C_1$ - C_6 alkyl)amino, nitro, C_1 - C_6 thioalkoxy, aryl, heteroaryl, aryloxy, -CO-aryl or arylthio;

 R^4 and R^5 are each independently hydrogen, C_1 - C_6 alkyl or -NR $^4R^5$ represents a 5-, 6-, or 7-membered ring containing nitrogen; and

 R^6 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, $di(C_1$ - C_6 alkyl)amino, nitro or C_1 - C_6 thioalkoxy;

B is a linking moiety or a bond; and C is a therapeutic agent.

The present invention also provides a method of inhibiting the aggregation of amyloid proteins to form

PCT/US97/00251

amyloid deposits, the method comprising administering to a patient an amyloid protein aggregation inhibiting amount of a compound of Formula I or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof

5

$$R^{\frac{1}{2}} \xrightarrow{R^{2}} X^{2} - NR^{4}R^{5}$$

10

wherein X and Y are each independently C or N and the X=Y double bond has the trans configuration; Z is

15

$$\mathbb{R}^6$$
 or \mathbb{R}^6

20

 R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, $di(C_1$ - C_6 alkyl)amino, mono(C_1 - C_6 alkyl)amino, nitro, C_1 - C_6 thioalkoxy or R^1 and R^2 combined form a benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring;

25

 R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl, or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

30

m is 1 to 6 and n is 0 to 6;

A is -O-, -S-, -NR $^{4-}$, C=O, or a single bond;

Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;

35

 \mathbb{R}^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, $\operatorname{di}(C_1$ - C_6 alkyl)amino, nitro, C_1 - C_6

25

35

thioalkoxy, aryl, heteroaryl, aryloxy, -CO-aryl, or arylthio;

 R^4 and R^5 are each independently hydrogen, C_1 - C_6 alkyl or -NR 4 R 5 represents a 5-, 6- or 7-membered ring containing nitrogen; and

 R^6 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, di(C_1 - C_6 alkyl)amino, nitro, or C_1 - C_6 thioalkoxy.

The present invention also provides a method for determining a compound's ability to inhibit the aggregation of amyloid proteins, the method comprising combining solutions of the compound with amyloid proteins under conditions that are known to lead to amyloid protein aggregation; introducing into the solution a labeled compound of Formula I or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof

wherein X and Y are each independently C or N and the X=Y double bond has the trans configuration; Z is

10

20

25

30

35

 R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, $di(C_1$ - C_6 alkyl)amino, mono(C_1 - C_6 alkyl)amino, nitro, C_1 - C_6 thioalkoxy, or R^1 and R^2 combined form a benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring;

 R^3 is a lone pair of electrons, $C_1^{-C}C_{10}$ alkyl, $C_2^{-C}C_{10}$ alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl, or $-(CH_2)_m-A-(CH_2)_n-Q$;

m is 1 to 6 and n is 0 to 6;

A is -O-, -S-, $-NR^{4-}$, C=O, or a single bond;

Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;

15 R⁷ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, nitro, C₁-C₆ thioalkoxy, aryl, heteroaryl, aryloxy, -CO-aryl, or arylthio;

 R^4 and R^5 are each independently hydrogen, C_1 - C_6 alkyl or -NR $^4R^5$ represents a 5-, 6- or 7-membered ring containing nitrogen; and

 R^6 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, $di(C_1$ - C_6 alkyl)amino, nitro, or C_1 - C_6 thioalkoxy; filtering or centrifuging the solution; and determining the amount of labeled compound in the filtrate or supernatant.

Also provided is a compound of the Formula I or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof

$$R^{\frac{1}{2}}$$

$$R^{\frac{1}{2}}$$

$$X$$

$$Y-Z-NR^{4}R^{5}$$

wherein X and Y are each independently C or N and the X=Y double bond has the trans configuration; Z is

 R^6 or R^6

10 R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, $di(C_1$ - C_6 alkyl)amino, mono(C_1 - C_6 alkyl)amino, nitro, C_1 - C_6 thicalkoxy, or R^1 and R^2 combined form a benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring;

 R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl, or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

20 m is 1 to 6 and n is 0 to 6;

25

30

35

A is -0-, -S-, -NR 4 -, C=0, or a single bond;

Q is phenyl substituted with \mathbb{R}^7 or naphthyl substituted with \mathbb{R}^7 ;

R⁷ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, nitro, C₁-C₆ thioalkoxy, aryl, heteroaryl, aryloxy, -CO-aryl, or arylthio;

 R^4 and R^5 are each independently hydrogen, C_1 - C_6 alkyl or -NR $^4R^5$ represents a 5-, 6- or 7-membered ring containing nitrogen; and

 R^6 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, di(C_1 - C_6 alkyl)amino, nitro, or C_1 - C_6 thioalkoxy,

and one or more atoms in the compound has been replaced with a radioisotope.

-11-

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows the inhibition of binding of ThT to insulin amyloid by compounds of Formula I.

Figure 2 shows the inhibition of binding of a radiolabeled compound of the present invention to insulin amyloid by nonradiolabeled compound as a function of the concentration of the compound.

10

15

5

DETAILED DESCRIPTION OF THE INVENTION

This invention provides a method of imaging amyloid deposits that comprises introducing into a tissue or a patient a detectable quantity of a labeled compound of Formula I or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof

20

wherein X and Y are each independently C or N and the X=Y double bond has the trans configuration;
Z is

30

$$\mathbb{R}^6$$
 or \mathbb{R}^6

35

 R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, mono(C_1 - C_6 alkyl)amino, di(C_1 - C_6 alkyl)amino,

15

20

25

30

nitro, C_1 - C_6 thioalkoxy, or R^1 and R^2 combined form a benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring;

R³ is a lone pair of electrons, C₁-C₁₀ alkyl, C₂-C₁₀ alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl or -(CH₂)_m-A-(CH₂)_n-Q;

m is 1 to 6 and n is 0 to 6;

A is -0-, -S-, $-NR^{4-}$, C=0, or a single bond;

Q is phenyl substituted with R⁷ or naphthyl substituted with R⁷;

R⁷ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, nitro, C₁-C₆ thioalkoxy, aryl, heteroaryl, aryloxy, -CO-aryl, or arylthio;

 R^4 and R^5 are each independently hydrogen, C_1 - C_6 alkyl or -NR $^4R^5$ represents a 5-, 6- or 7-membered ring containing nitrogen; and

R⁶ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, nitro, or C₁-C₆ thioalkoxy;

allowing sufficient time for the labeled compound to become associated with amyloid deposits; and detecting the labeled compound associated with the amyloid deposits.

In a preferred embodiment of the invention, X=Y is C=C or N=N;

 R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, halogen, nitro, C_1 - C_6 thioalkoxy, or R^1 and R^2 combined form a benzene, cyclopentane or cyclohexane ring that is fused to the phenyl ring;

 $\rm R^3$ is $\rm C_1^-C_{10}$ alkyl, $\rm C_2^-C_{10}$ alkenyl, arylalkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkenyl, or $-(\rm CH_2)_m-A-(\rm CH_2)_n-Q;$

m is 1 to 5 and n is 0 to 4;
A is -O-, -S-, or a single bond;

Q is phenyl substituted with R^7 or naphthyl substituted with R7; R⁷ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, $di(C_1-C_6 \text{ alkyl})$ amino, nitro, C_1-C_6 thioalkoxy, aryl, aryloxy, -CO-aryl, or arylthio; 5 ${\tt R}^4$ and ${\tt R}^5$ are each independently hydrogen or ${\tt C_1-C_6}$ alkyl; and R^6 is hydrogen, C_1 - C_6 alkyl, or halogen. In a more preferred embodiment of the invention, X=Y is C=C or N=N; 10 ${\bf R}^1$ and ${\bf R}^2$ are each independently hydrogen, ${\bf C}_1$ - ${\bf C}_6$ alkyl, C₁-C₆ alkoxy, halogen, nitro, or R¹ and R² combined form a (4,5), (5,6), or (6,7) benzene ring that is fused to the phenyl ring; ${
m R}^3$ is ${
m C}_1{
m -}{
m C}_{10}$ alkyl, ${
m C}_2{
m -}{
m C}_{10}$ alkenyl, arylalkyl, 15 arylalkenyl, diarylalkyl, or $-(CH_2)_m-A-(CH_2)_n-Q$; m is 2 to 4 and n is 0 to 3; A is -O-, or a single bond; Q is phenyl substituted with \mathbb{R}^7 or naphthyl substituted with R⁷; 20 R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, aryl, aryloxy, or -CO-aryl; ${\tt R}^4$ and ${\tt R}^5$ are each independently hydrogen, methyl, ethyl, n-propyl or n-butyl; and R⁶ is hydrogen or halogen. 25 In a most preferred embodiment of the invention, the labeled compound is (E)-{4-[2-(5-Chlorobenzothiazol-2-yl)vinyl]phenyl}dimethylamine; (E)-{4-[2-Benzothiazol-2-yl)vinyl])phenyl}-30 dimethylamine; (E)-Dimethyl-{4-[2-(5-methylbenzothiazol-2-yl)vinyl]phenyl}amine;

(E)-Dimethyl-{4-[2-(6-methylbenzothiazol-2-yl)-

vinyl]phenyl}amine;

35

```
(E)-{2-[2-(4-Dimethylaminophenyl)vinyl]benzo-
       thiazol-6-yl}dimethylamine;
            (E)-3-Benzyl-2-[2-(4-dimethylaminophenyl)-
       vinyl]benzothiazol-3-ium bromide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
 5
       ethylbenzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-1-
       methylnaphtho[1,2-d]thiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
       methylbenzothiazol-3-ium iodide;
10
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
       allylbenzothiazol-3-ium bromide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
       butylbenzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
15
       heptylbenzothiazol-3-ium iodide;
            (E)-5-Chloro-2-[2-(4-dimethylaminophenyl)vinyl]-3-
       methylbenzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-5-fluoro-3-
       methylbenzothiazol-3-ium iodide;
20
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-benzyl-5-
       fluorobenzothiazol-3-ium bromide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3,5-
       dimethylbenzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3,6-
25
       dimethylbenzothiazol-3-ium iodide;
            (E)-3-Benzyl-2-[2-(4-dimethylaminophenyl)vinyl]-6-
       methylbenzothiazol-3-ium bromide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-6-methoxy-
       3-methylbenzothiazol-3-ium iodide;
30
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-heptyl-6-
       methoxybenzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-methyl-6-
       nitrobenzothiazol-3-ium toluene-4-sulfonate;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-1-
35
       ethylnaphtho[1,2-d]thiazol-1-ium toluene-4-sulfonate;
```

```
(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
      methylnaphtho[2,3-d]thiazol-3-ium iodide;
           (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
      methylnaphtho[2,1-d]thiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(4-
5
      fluorobenzyl)benzothiazol-3-ium bromide;
           (E)-3-Biphenyl-4-ylmethyl-2-[2-(4-
      dimethylaminophenyl)vinyl]benzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
      naphthalen-2-ylmethylbenzothiazol-3-ium bromide;
10
            (E)-3-Biphenyl-2-ylmethyl-2-[2-(4-
      dimethylaminophenyl)vinyl]benzothiazol-3-ium bromide;
            (E)-3-(3-Benzoylbenzyl)-2-[2-(4-dimethylamino-
      phenyl)vinyl]benzothiazol-3-ium bromide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(3-
15
      phenoxybenzyl)benzothiazol-3-ium bromide
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(3-
      phenylpropyl)benzothiazol-3-ium iodide;
            (E,E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(3-
      phenylallyl)benzothiazol-3-ium bromide;
20
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(4,4-
       diphenylbutyl)benzothiazol-3-ium iodide;
            (E)-3-(3-Benzyloxypropyl)-2-[2-(4-dimethylamino-
      phenyl)vinyl]benzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(4-
25
      phenoxybutyl)benzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(5-
       phenylpentyl)benzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(5-
       phenoxypentyl)benzothiazol-3-ium iodide;
30
            (E)-3-(2-Cyclohexylethyl)-2-[2-(4-dimethylamino-
       phenyl)vinyl]benzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminonaphthalen-1-yl)vinyl]-3-
       heptylbenzothiazol-3-ium iodide;
            (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(2-
35
       hydroxyethyl)benzothiazol-3-ium bromide;
```

(E)-2-[2-(4-Dimethylaminonaphthalen-1-yl)vinyl]-6methoxy-3-methylbenzothiazol-3-ium iodide; (E)-2-[2-(4-Dimethylaminonaphthalen-1-yl)vinyl]-1methylnaphtho[1,2-d]thiazol-1-ium toluene-4-sulfonate; (E)-2-[2-(4-Diethylaminophenyl)vinyl]-3-methyl-5 benzothiazol-3-ium chlordide; (E)-2-[2-(4-Dibethylaminophenyl)vinyl]-3-heptylbenzothiazol-3-ium iodide; (E)-2-[2-(4-Dibutylaminophenyl)vinyl]-3-heptylbenzothiazol-3-ium iodide; 10 (E)-3-Heptyl-2-[2-[(4-pyrrolidin-1-yl)phenyl]vinyl]benzothiazol-3-ium iodide; [4-(Dimethylamino)phenylazo]benzothiazole; 4-(Benzothiazol-2-ylazo)naphthalen-1-ylamine; 2-[[4-(Dimethylamino)phenyl]azo]-6-methoxy-15 benzothiazole; 6-Chloro-2-[[4-(dimethylamino)phenyl]azo]benzothiazole; [4-(6-Methoxybenzothiazol-2-ylazo)naphthalen-1yl]dimethylamine; 20 Dimethyl[4-(naphtho[1,2-d]thiazol-2-ylazo)naphthalen-1-yl]-amine; 2-[[(4-Dimethylamino)phenyl]azo]-6-methoxy-3methylbenzothiazol-3-ium methylsulfate; and 2-[[(4-Dimethylamino)phenyl]azo]-3-methylbenzo-25 thiazolium methylsulfate. It is recognized that many of the compounds above The free (nonsalt) compounds are also are salts. intended. The term "alkyl" means a straight or branched 30 chain hydrocarbon. Representative examples of alkyl groups are methyl, ethyl, propyl, isopropyl, isobutyl, butyl, tert-butyl, sec-butyl, pentyl, and hexyl. The term "alkoxy" means an alkyl group attached to an oxygen atom. Representative examples of alkoxy 35

PCT/US97/00251

groups include methoxy, ethoxy, tert-butoxy, propoxy, and isobutoxy.

The term "halogen" includes chlorine, fluorine, bromine, and iodine.

The term "di(alkyl)amine" means an amine group having two hydrogens replaced by alkyl groups. Representative examples of di(alkyl)amines are dimethylamine, diethylamine, and methylethylamine.

5

10

15

20

25

30

35

The term "alkyenyl" means a branched or straight chain hydrocarbon containing one or more carbon-carbon double bond.

The term "aryl" means an aromatic hydrocarbon. Representative examples of aryl groups include phenyl and naphthyl.

The term "arylalkyl" means an alkyl group substituted with an aryl group. Representative examples are benzyl and phenylethyl.

The term "heteroatom" includes oxygen, nitrogen, and sulfur.

The term "heteroaryl" means an aryl group wherein one or more carbon atom of the aromatic hydrocarbon has been replaced with a heteroatom.

The term "(heteroaryl)alkyl" means an alkyl group substituted with a heteroaryl group.

The term "cycloalkyl" means a cyclic hydrocarbon. Examples of cycloalkyl groups include cyclopropyl, cyclobutyl, cyclopentyl, and cyclohexyl.

The term "arylalkenyl" means an alkenyl group substituted with and aryl group.

The term "diarylalkyl" means an alkyl group substituted with two aryl groups.

The term "aryloxy" means an aryl group attached to an oxygen atom.

The term "arylthio" means an aryl group attached to a sulfur atom.

The term "thioalkoxy" means an alkyl group attached to a sulfur atom.

The symbol "-" means a covalent bond.

The term "pharmaceutically acceptable salt, ester, amide, and prodrug* as used herein refers to those 5 carboxylate salts, amino acid addition salts, esters, amides, and prodrugs of the compounds of the present invention which are, within the scope of sound medical judgement, suitable for use in contact with the tissues of patients without undue toxicity, irritation, 10 allergic response, and the like, commensurate with a reasonable benefit/risk ratio, and effective for their intended use, as well as the zwitterionic forms, where possible, of the compounds of the invention. "salts" refers to the relatively nontoxic, inorganic 15 and organic acid addition salts of compounds of the These salts can be prepared in situ present invention. during the final isolation and purification of the compounds or by separately reacting the purified compound in its free base form with a suitable organic 20 or inorganic acid and isolating the salt thus formed. Representative salts include the hydrobromide, hydrochloride, sulfate, bisulfate, nitrate, acetate, oxalate, valerate, oleate, palmitate, stearate, laurate, borate, benzoate, lactate, phosphate, 25 tosylate, citrate, maleate, fumarate, succinate, tartrate, naphthylate mesylate, glucoheptonate, lactiobionate and laurylsulphonate salts, and the like. These may include cations based on the alkali and alkaline earth metals, such as sodium, lithium, 30 potassium, calcium, magnesium, and the like, as well as, nontoxic ammonium, quaternary ammonium and amine cations including, but not limited to ammonium, tetramethylammonium, tetraethylammonium, methylamine, dimethylamine, trimethylamine, triethylamine, 35 ethylamine, and the like. (See, for example,

Berge S.M., et al., Pharmaceutical Salts, <u>J. Pharm.</u>
<u>Sci.</u>, 66:1-19 (1977) which is incorporated herein by reference.)

5

10

15

20

25

30

35

Examples of pharmaceutically acceptable, nontoxic esters of the compounds of this invention include C_1 - C_6 alkyl esters wherein the alkyl group is a straight or branched chain. Acceptable esters also include C_5 - C_7 cycloalkyl esters as well as arylalkyl esters such as, but not limited to benzyl. C_1 - C_4 alkyl esters are preferred. Esters of the compounds of the present invention may be prepared according to conventional methods.

Examples of pharmaceutically acceptable, nontoxic amides of the compounds of this invention include amides derived from ammonia, primary $C_1\text{-}C_6$ alkyl amines and secondary $C_1\text{-}C_6$ dialkyl amines wherein the alkyl groups are straight or branched chain. In the case of secondary amines, the amine may also be in the form of a 5- or 6-membered heterocycle containing one nitrogen atom. Amides derived from ammonia, $C_1\text{-}C_3$ alkyl primary amides and $C_1\text{-}C_2$ dialkyl secondary amides are preferred. Amides of the compounds of the invention may be prepared according to conventional methods.

The term "prodrug" refers to compounds that are rapidly transformed in vivo to yield the parent compound of the above formulas, for example, by hydrolysis in blood. A thorough discussion is provided in T. Higuchi and V. Stella, <u>Pro-drugs as Novel Delivery Systems</u>, Vol. 14 of the A.C.S. Symposium Series, and in <u>Bioreversible Carriers in Drug Design</u>, ed. Edward B. Roche, American Pharmaceutical Association and Pergamon Press, 1987, both of which are incorporated herein by reference.

In addition, the compounds of the present invention can exist in unsolvated as well as solvated forms with pharmaceutically acceptable solvents such as

-20-

water, ethanol, and the like. In general, the solvated forms are considered equivalent to the unsolvated forms for the purposes of the present invention.

The compounds of the present invention can exist in different stereoisometric forms by virtue of the presence of asymmetric centers in the compounds. It is contemplated that all stereoisometric forms of the compounds, as well as mixture thereof, including racemic mixtures, form part of this invention.

5

10

15

20

25

30

35

In the first step of the present method of imaging, a labeled compound of Formula I is introduced into a tissue or a patient in a detectable quantity. The compound is typically part of a pharmaceutical composition and is administered to the tissue or the patient by methods well known to those skilled in the art.

For example, the compound can be administered either orally, rectally, parenterally (intravenous, by intramuscularly or subcutaneously), intracisternally, intravaginally, intraperitoneally, intravesically, locally (powders, ointments or drops), or as a buccal or nasal spray.

Compositions suitable for parenteral injection may comprise physiologically acceptable sterile aqueous or nonaqueous solutions, dispersions, suspensions or emulsions, and sterile powders for reconstitution into sterile injectable solutions or dispersions. Examples of suitable aqueous and nonaqueous carriers, diluents, solvents, or vehicles include water, ethanol, polyols (propyleneglycol, polyethyleneglycol, glycerol, and the like), suitable mixtures thereof, vegetable oils (such as olive oil), and injectable organic esters such as ethyl oleate. Proper fluidity can be maintained, for example, by the use of a coating such as lecithin, by the maintenance of the required particle size in the case of dispersions and by the use of surfactants.

These compositions may also contain adjuvants such as preserving, wetting, emulsifying, and dispensing agents. Prevention of the action of microorganisms can be ensured by various antibacterial and antifungal agents, for example, parabens, chlorobutanol, phenol, sorbic acid, and the like. It may also be desirable to include isotonic agents, for example sugars, sodium chloride, and the like. Prolonged absorption of the injectable pharmaceutical form can be brought about by the use of agents delaying absorption, for example, aluminum monostearate and gelatin.

5

10

15

20

25

30

35

Solid dosage forms for oral administration include capsules, tablets, pills, powders, and granules. such solid dosage forms, the active compound is admixed with at least one inert customary excipient (or carrier) such as sodium citrate or dicalcium phosphate or (a) fillers or extenders, as for example, starches, lactose, sucrose, glucose, mannitol, and silicic acid; (b) binders, as for example, carboxymethylcellulose, alignates, gelatin, polyvinylpyrrolidone, sucrose, and acacia; (c) humectants, as for example, glycerol; (d) disintegrating agents, as for example, agar-agar, calcium carbonate, potato or tapioca starch, alginic acid, certain complex silicates and sodium carbonate; (e) solution retarders, as for example paraffin; (f) absorption accelerators, as for example, quaternary ammonium compounds; (g) wetting agents, as for example, cetyl alcohol and glycerol monostearate; (h) adsorbents, as for example, kaolin and bentonite; and (i) lubricants, as for example, talc, calcium stearate, magnesium stearate, solid polyethylene glycols, sodium lauryl sulfate, or mixtures thereof. In the case of capsules, tablets, and pills, the dosage forms may also comprise buffering agents.

Solid compositions of a similar type may also be employed as fillers in soft- and hard-filled gelatin

-22-

capsules using such excipients as lactose or milk sugar, as well as high molecular weight polyethyleneglycols, and the like.

5

10

15

20

25

30

35

Solid dosage forms such as tablets, dragees, capsules, pills, and granules can be prepared with coatings and shells, such as enteric coatings and others well known in the art. They may contain opacifying agents, and can also be of such composition that they release the active compound or compounds in a certain part of the intestinal tract in a delayed manner. Examples of embedding compositions which can be used are polymeric substances and waxes. The active compounds can also be in microencapsulated form, if appropriate, with one or more of the above-mentioned excipients.

Liquid dosage forms for oral administration include pharmaceutically acceptable emulsions, solutions, suspensions, syrups, and elixirs. In addition to the active compounds, the liquid dosage forms may contain inert diluents commonly used in the art, such as water or other solvents, solubilizing agents and emulsifiers, as for example, ethyl alcohol, isopropyl alcohol, ethyl carbonate, ethyl acetate, benzyl alcohol, benzyl benzoate, propyleneglycol, 1,3-butyleneglycol, dimethylformamide, oils, in particular, cottonseed oil, groundnut oil, corn germ oil, olive oil, castor oil, and sesame oil, glycerol, tetrahydrofurfuryl alcohol, polyethyleneglycols, and fatty acid esters of sorbitan or mixtures of these substances, and the like.

Besides such inert diluents, the composition can also include adjuvants, such as wetting agents, emulsifying and suspending agents, sweetening, flavoring, and perfuming agents.

Suspensions, in addition to the active compounds, may contain suspending agents, as for example,

ethoxylated isostearyl alcohols, polyoxyethylene sorbitol and sorbitan esters, microcrystalline cellulose, aluminum metahydroxide, bentonite, agar-agar and tragacanth, or mixtures of these substances, and the like.

5

10

15

20

25

30

35

Compositions for rectal administrations are preferably suppositories which can be prepared by mixing the compounds of the present invention with suitable nonirritating excipients or carriers such as cocoa butter, polyethyleneglycol or a suppository wax, which are solid at ordinary temperatures but liquid at body temperature and therefore, melt in the rectum or vaginal cavity and release the active component.

Dosage forms for topical administration of a compound of this invention include ointments, powders, sprays, and inhalants. The active component is admixed under sterile conditions with a physiologically acceptable carrier and any preservatives, buffers or propellants as may be required. Ophthalmic formulations, eye ointments, powders, and solutions are also contemplated as being within the scope of this invention.

In a preferred embodiment of the invention, the labeled compound is introduced into a patient in a detectable quantity and after sufficient time has passed for the compound to become associated with amyloid deposits, the labeled compound is detected noninvasively inside the patient. In another embodiment of the invention, a labeled compound of Formula I is introduced into a patient, sufficient time is allowed for the compound to become associated with amyloid deposits, and then a sample of tissue from the patient is removed and the labeled compound in the tissue is detected apart from the patient. In a third embodiment of the invention, a tissue sample is removed from a patient and a labeled compound of Formula I is

-24-

introduced into the tissue sample. After a sufficient amount of time for the compound to become bound to amyloid deposits, the compound is detected.

5

10

15

20

25

30

35

The administration of the labeled compound to a patient can be by a general or local administration route. For example, the labeled compound may be administered to the patient such that it is delivered throughout the body. Alternatively, the labeled compound can be administered to a specific organ or tissue of interest. For example, it is desirable to locate and quantitate amyloid deposits in the brain in order to diagnose or track the progress of Alzheimer's disease in a patient.

The term "tissue" means a part of a patient's body. Examples of tissues include the brain, heart, liver, blood vessels, and arteries. A detectable quantity is a quantity of labeled compound necessary to be detected by the detection method chosen. The amount of a labeled compound to be introduced into a patient in order to provide for detection can readily be determined by those skilled in the art. For example, increasing amounts of the labeled compound can be given to a patient until the compound is detected by the detection method of choice. A label is introduced into the compounds to provide for detection of the compounds.

The term "patient" means humans and other animals. Those skilled in the art are also familiar with determining the amount of time sufficient for a compound to become associated with amyloid deposits. The amount of time necessary can easily be determined by introducing a detectable amount of a labeled compound of Formula I into a patient and then detecting the labeled compound at various times after administration.

PCT/US97/00251

5

10

15

20

25

30

The term "associated" means a chemical interaction between the labeled compound and the amyloid deposit. Examples of associations include covalent bonds, ionic bonds, hydrophilic-hydrophilic interactions, hydrophobic-hydrophobic interactions, and complexes.

Those skilled in the art are familiar with the various ways to detect labeled compounds. For example, magnetic resonance imaging (MRI), positron emission tomography (PET), or single photon emission computed tomography (SPECT) can be used to detect radiolabeled compounds. The label that is introduced into the compound will depend on the detection method desired. For example, if PET is selected as a detection method, the compound must possess a positron-emitting atom, such as \$\$^{12}\$C or \$^{18}\$F.

Another example of a suitable label in a compound of Formula I is an atom such as 13 C, 15 N, or 19 F which can be detected using magnetic resonance imaging (MRI) which is also sometimes called nuclear magnetic resonance (NMR). In addition, the labeled compounds of Formula I may also be detected by MRI using paramagnetic contrast agents.

Another example of detection is electron paramagnetic resonance (EPR). In this case, EPR probes which are well-known in the art, such as nitroxides, can be used.

The imaging of amyloid deposits can also be carried out quantitatively so that the amount of amyloid deposits can be determined.

The present invention also provides a method of delivering a therapeutic agent to an amyloid deposit comprising introducing into a patient a compound having the formula

-26-

or a pharmaceutically acceptable salt, ester, amide or prodrug thereof, wherein A is

5

$$R^{\frac{1}{2}}$$

$$R^{\frac{1}{2}}$$

$$X$$

$$Y-Z-NR^{4}R^{\frac{1}{2}}$$

X and Y are each independently C or N and the X=Y double bond has the trans configuration;

Z is

15

25

35

$$\mathbb{R}^6$$
 or \mathbb{R}^6

R¹ and R² are each independently hydrogen, C₁-C₆ alkyl,

C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆
alkyl)amino, nitro, C₁-C₆ thioalkoxy or R¹ and R²
combined form a benzene, cyclopentane, or
cyclohexane ring that is fused to the phenyl ring;

 R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

m is 1 to 6 and n is 0 to 6;

A is -0-, -s-, $-NR^{4-}$, C=0, or a single bond;

30 Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;

R⁷ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, nitro, C₁-C₆ thioalkoxy, aryl, heteroaryl, aryloxy, -CO-aryl or arylthio;

 $\rm R^4$ and $\rm R^5$ are each independently hydrogen, $\rm C_1\text{-}C_6$ alkyl or $\rm -NR^4R^5$ represents a 5-, 6-, or 7-membered ring containing nitrogen; and

 R^6 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, di(C_1 - C_6 alkyl)amino, nitro, or C_1 - C_6 thioalkoxy;

B is a linking moiety or a bond; and C is a therapeutic agent.

5

10

15

20

25

30

35

The linking moiety B can be any linking moiety known to those skilled in the art. The linking moiety is used to attach the therapeutic agent C to a Compound A that binds to amyloids deposits. Examples of suitable linking moieties include, but are not limited to, covalent bonds, amino acids, peptides or proteins, alkyl chains, hydroxyacids, and diacids.

The therapeutic agent C can be any therapeutic agent known to those skilled in the art. In particular, the therapeutic agent is one that is intended for delivery to amyloid deposits or to the organs containing amyloid deposits. For example, the therapeutic agent can block or inhibit the growth or toxicity of amyloid deposits. The therapeutic agents can also aid in the degradation of amyloid deposits such as through proteolytic degradation. Examples of suitable therapeutic agents include, but are not limited to, nonsteroidal anti-inflammatory compounds (NSAIDS) such as ibuprofen or indomethacin, or compounds that affect the rate of production of the amyloid proteins.

The present invention also provides a method of inhibiting the aggregation of amyloid proteins to form amyloid deposits, by administering to a patient an amyloid inhibiting amount of a compound of Formula I. Those skilled in the art are readily able to determine an amyloid inhibiting amount by simply administering a compound of Formula I to a patient in increasing

-28-

amounts until the growth of amyloid deposits is decreased or stopped. The rate of growth can be assessed using imaging as described above or by taking a tissue sample from a patient and observing the amyloid deposits therein.

5

10

15

20

25

30

35

The present invention also provides a method for determining a compound's ability to inhibit the aggregation of amyloid proteins. The method comprises combining the compound to be tested with amyloidogenic proteins under conditions known to produce amyloid aggregates, introducing into the assay vessel solution a labeled compound of Formula I, filtering or centrifuging the solution and determining the amount of labeled compound in the filter or filtrate, or supernatant.

The compounds of Formula I bind amyloid deposits or aggregated amyloid proteins preferentially to soluble pre-amyloid proteins. Thus, if the pre-amyloid proteins in solution aggregate, compounds of Formula I will bind to the aggregates and amyloid deposits and the associated labeled compound will be retained by the filter. However, if aggregation is inhibited by the compound of interest, then the labeled compound of Formula I will not bind to the amyloid proteins and will pass through the filter.

The compounds to be tested for ability to inhibit the aggregation of amyloid proteins can be any compound in which one skilled in the art suspects have amyloid aggregation inhibiting activity or can be chosen at random from a natural product or chemical libraries. The solution can be any solution in which amyloid proteins, a compound to be tested and a compound of Formula I are soluble. Preferably, the solution is an aqueous solution. The label may be any label known to those skilled in the art that can be detected and

-29-

quantitated. For example, a preferred label is a radiolabel.

Also provided by the present invention are compounds of Formula I wherein one or more atom in the compound has been replaced with a radioisotope. The radioisotope can be any radioisotope. However, ³H, 123_I, 125_I, 131_I, 11_C, and ¹⁸F are preferred.

The compounds of the present invention can be administered to a patient at dosage levels in the range of about 0.1 to about 1,000 mg per day. For a normal human adult having a body weight of about 70 kg, a dosage in the range of about 0.01 to about 100 mg per kilogram of body weight per day is sufficient. The specific dosage used, however, can vary. For example, the dosage can depend on a number of factors including the requirements of the patient, the severity of the condition being treated, and the pharmacological activity of the compound being used. The determination of optimum dosages for a particular patient is well known to those skilled in the art.

The examples presented below are intended to illustrate particular embodiments of the invention and are not intended to limit the scope of the specification, including the claims, in any manner.

25

30

5

10

15

20

EXAMPLES

Synthesis of Compounds of Formula I and Labeled Compounds of Formula I

EXAMPLE 1

(E)-{4-[2-(5-Chlorobenzothiazo1-2-yl)vinyl]phenyl]-dimethylamine

The procedure of Cuadro, et al., <u>Il Farmaco.</u>, 47:477-488 (1992), was followed. A suspension of

PCT/US97/00251

2-methyl-5-chloro-benzothiazole (3.78 g, 20.6 mmol), 4-(dimethylamino)benzaldehyde (3.04 g, 20.4 mmol), and 0.5 g of benzyltriethylammonium chloride in 30 mL of 50% aqueous sodium hydroxide solution was mechanically stirred in an ultrasonic bath at room temperature for 12 hours. Water (20 mL) was added, the mixture was cooled, filtered, and the solid was washed with water to give the title compound as a yellow solid, mp 182-184°C.

10

15

5

EXAMPLE 2

(E)-{4-[2-(Benzothiazol-2-yl)vinyl]phenyl}-dimethylamine was purchased from the Aldrich Chemical Co.

In a process analogous to Example 1, using appropriately substituted 2-methylbenzothiazoles, the corresponding compounds were prepared as follows:

EXAMPLE 3

20 (E)-Dimethyl-[4-[2-(5-methylbenzothiazol-2-yl)vinyl]-phenyllamine, mp 192-194°C

EXAMPLE 4

(E)-Dimethyl-[4-[2-(6-methylbenzothiazol-2-yl)vinyl]-phenyllamine, mp 219-220.5°C

EXAMPLE 5

(E)-[2-[2-(4-Dimethylaminophenyl)vinyl]benzothiazol-6yl}dimethylamine, mp 237-240°C

30

35

25

EXAMPLE 6

(E)-3-Benzyl-2-[2-(4-dimethylaminophenyl)vinyl]-benzothiazol-3-ium bromide

Step (a) 3-Benzyl-2-methylbenzothiazolium bromide

A solution of 2-methylbenzothiazole (5.0 g,

0.033 mol) and benzyl bromide (40 mL, 0.33 mol) in

10

15

30

250 mL of ethyl acetate was refluxed under nitrogen for 48 hours. Solid had formed. The mixture was filtered and washed with cold ethyl acetate to give 3-benzyl-2-methylbenzothiazol-3-ium bromide as a light yellow solid, mp 230-231°C.

Step (b) (E)-2-[2-(4-Dimethylaminophenyl)vinyl]3-benzylbenzothiazol-3-ium bromide

A mixture of 3-benzyl-2-methylbenzothiazol-3-ium bromide (0.30 g, 0.94 mmol) and 4-dimethylamino-benzaldehyde (0.21 g, 1.41 mmol) in 5 mL of acetic anhydride was heated under nitrogen. Upon refluxing, the mixture turned red and all solids appeared to be in solution. The solution was refluxed for 15 minutes, cooled, and filtered. The solid was washed with ethyl acetate to give (E)-2-[2-(4-dimethylaminophenyl)vinyl]-3-benzylbenzothiazol-3-ium bromide as a purple solid, mp 247-248°C, decomposed (dec).

20 EXAMPLE 7

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-ethylbenzothiazol-3-ium iodide was purchased from the Aldrich Chemical Co.

25 EXAMPLE 8

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-1-methyl-naphtho[1,2-d]thiazol-3-ium iodide was purchased from the Sigma Chemical Co.

In a process analogous to Example 2, appropriately substituted 2-methylbenzothiazoles were alkylated with various alkyl halides then condensed with 4-dimethyl-aminobenzaldehyde in acetic anhydride, the corresponding compounds were prepared as follows:

-32-

EXAMPLE 9

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-methylbenzothiazol-3-ium iodide, 251-254°C, dec.

5 EXAMPLE 10

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-allylbenzothiazol-3-ium bromide, 237-240°C, dec.

EXAMPLE 11

10 (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-butylbenzothiazol-3-ium iodide, 234-235°C, dec.

EXAMPLE 12

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-heptylbenzothiazol-3-ium iodide, 228-229°C, dec.

EXAMPLE 13

(E)-5-Chloro-2-[2-(4-dimethylaminophenyl)vinyl]-3-methylbenzothiazol-3-ium iodide, 260-261°C, dec.

20

35

15

EXAMPLE 14

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-5-fluoro-3-methylbenzothiazol-3-ium iodide, 250-251°C.

25 EXAMPLE 15

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-benzyl-5-fluorobenzothiazol-3-ium bromide, 243-245°C.

EXAMPLE 16

30 (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3,5-dimethyl-benzothiazol-3-ium iodide, 248-250°C, dec.

EXAMPLE 17

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3,6-dimethyl-benzothiazol-3-ium iodide, >240°C, dec.

PCT/US97/00251

25

30

EXAMPLE 18

(E)-3-Benzyl-2-[2-(4-dimethylaminophenyl)vinyl]-6-methylbenzothiazol-3-ium bromide, 245-247°C, dec.

5 EXAMPLE 19

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-6-methoxy-3-methylbenzothiazol-3-ium iodide, 254-260°C, dec.

EXAMPLE 20

10 (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-heptyl-6-methoxybenzothiazol-3-ium iodide, 207-208°C, dec.

EXAMPLE 21

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-methyl-6
nitrobenzothiazol-3-ium toluene-4-sulfonate, 281-282°C,
dec.

EXAMPLE 22

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-1-ethylnaphtho[1,2-d]thiazol-3-ium toluene-4-sulfonate,
>186°C, dec.

EXAMPLE 23

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-methyl-naphtho[2,3-d]thiazol-3-ium_iodide, 302-303°C, dec.

EXAMPLE 24

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-methyl-naphtho[2,1-d]thiazol-3-ium iodide, 245-247°C, dec.

EXAMPLE 25

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(4-fluorobenzyl)benzothiazol-3-ium bromide, 254-255°C.

-34-

EXAMPLE 26

(E)-3-Biphenyl-4-ylmethyl-2-[2-(4-dimethylamino-phenyl)vinyl|benzothiazol-3-ium_iodide, 210-213°C.

5 EXAMPLE 27

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-naphthalen-2-ylmethylbenzothiazol-3-jum bromide, 233-236°C.

EXAMPLE 28

10 (E)-3-Biphenyl-2-ylmethyl-2-[2-(4-dimethylamino-phenyl)vinyl]benzothiazol-3-ium bromide, 229-230°C.

EXAMPLE 29

(E)-3-(3-Benzoylbenzyl)-2-[2-(4-dimethylaminophenyl)vinyllbenzothiazol-3-ium bromide, 231-233°C.

EXAMPLE 30

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(3-phenoxy-benzyl)benzothiazol-3-ium bromide, 231-232°C.

20

EXAMPLE 31

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(3-phenyl-propyl)benzothiazol-3-ium iodide, 268-269°C.

25 EXAMPLE 32

(E,E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(3-phenyl-allyl)benzothiazol-3-ium bromide, 220-222°C.

EXAMPLE 33

30 (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(4,4-diphenyl-butyl)benzothiazol-3-ium iodide, 187-189°C.

EXAMPLE 34

(E)-3-(3-Benzyloxypropyl)-2-[2-(4-dimethylaminophenyl)vinyl]benzothiazol-3-ium iodide, 174-177°C. PCT/US97/00251

-35-

EXAMPLE 35

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(4-phenoxy-butyl)benzothiazol-3-ium iodide, 165-170°C, dec.

5 EXAMPLE 36

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(5-phenyl-pentyl)benzothiazol-3-ium iodide, 214-217°C.

WO 97/26919

15

35

EXAMPLE 37

10 (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(5-phenoxy-pentyl)benzothiazol-3-ium iodide, 156-158.5°C.

EXAMPLE 38

(E)-3-(2-Cyclohexylethyl)-2-[2-(4-dimethylamino-phenyl)vinyl|benzothiazol-3-ium_iodide, 262-264°C.

EXAMPLE 39

- (E)-2-[2-(4-Dimethylaminonaphthalen-1-yl)vinyl]-3-heptylbenzothiazol-3-ium iodide
- 20 Step (a) 3-Heptyl-2-methylbenzothiazolium iodide

 A solution of 2-methylbenzothiazole (10.0 g,
 0.067 mol) and 1-iodoheptane (110 mL, 0.67 mol) in
 100 mL of acetronitrile was refluxed under nitrogen for
 48 hours. The mixture was cooled, filtered, and the
 25 solid formed was washed with diethyl ether and
 recrystallized from ethanol-ethyl acetate to give
 3-heptyl-2-methylbenzothiazolium iodide as a light
 purple solid, mp 110-113°C.
- 30 Step (b) (E)-2-[2-(4-Dimethylaminonaphthalen-1-yl)-yinyl]-3-heptylbenzothiazol-3-ium iodide

A mixture of 3-heptyl-2-methylbenzothiazolium iodide (0.50 g, 1.33 mmol) and 4-dimethylamino-1-naphthaldehyde (0.40 g, 2.01 mmol) in 5 mL of acetic anhydride under nitrogen was heated. Upon refluxing, the mixture turned purple and all solids seemed to be

-36-

in solution. The solution was refluxed for 15 minutes and on cooling, solid formed. The mixture was filtered and washed with ethyl acetate to give (E)-2-[2-(4-dimethylaminonaphthalen-1-yl)vinyl]-3-heptylbenzo-thiazol-3-ium iodide as a dark brown solid, mp 195-197°C.

EXAMPLE 40

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(2-hydroxyethyl)benzothiazol-3-ium bromide was purchased from the Eastman Kodak Co.

In a process analogous to Example 3, using appropriately substituted 2-methylbenzothiazoles, alkyl halides, and benzaldehydes, the corresponding compounds were prepared as follows:

EXAMPLE 41

(E)-2-[2-(4-Dimethylaminonaphthalen-1-yl)vinyl]-6-methoxy-3-methylbenzothiazol-3-ium iodide, 246-247°C, dec.

EXAMPLE 42

(E)-2-[2-(4-Dimethylaminonaphthalen-1-yl)vinyl]-1-methylnaphtho[1,2-d]thiazol-1-ium toluene-4-sulfonate, 200-210°C.

EXAMPLE 43

(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-methyl-benzothiazol-3-ium chloride, 188-190°C, dec.

30

. .

5

15

20

25

EXAMPLE 44

(E)-2-[2-(4-Diethylaminophenyl)vinyl]-3-heptylbenzothiazol-3-ium iodide, 201-202°C, dec.

-37-

EXAMPLE 45

(E)-2-[2-(4-Dibutylaminophenyl)vinyl]-3-heptyl-benzothiazol-3-ium iodide, 163-164°C.

5 EXAMPLE 46

(E)-3-Heptyl-2-[2-[(4-pyrrolidin-1-yl)phenyl]vinyl]benzothiazol-3-ium iodide, 227-229°C, dec.

EXAMPLE 47

10 [4-(Dimethylamino)phenylazo|benzothiazole

An ice-cold solution of sodium nitrite (1.65 g, 23.9 mmol) in water (15 mL) was added slowly (via syringe) to a stirring mixture at 0°C of 2-aminobenzothiazole (3.78 g, 25.2 mmol) in water (50 mL) and concentrated sulfuric acid (7.0 mL, 126.7 mmol)

- concentrated sulfuric acid (7.0 mL, 126.7 mmol).

 During addition, the temperature was kept below 5°C.

 The resultant orange mixture was stirred at 0°C for
 15 minutes, then N,N-dimethylaniline was added dropwise causing the mixture to turn dark brown-black. The
- mixture was stirred at 0°C for 15 minutes, an aqueous solution of sodium acetate (4.32 g in 20 mL of water) was added dropwise, stirred for 1 hour, basified with 25% sodium hydroxide solution to a pH ~12 and allowed to warm to room temperature. The mixture was filtered,
- the solid was washed with cold water, recrystallized from methanol, then chromatographed (silica gel, 2% methanol in methylene chloride) to give the title compound as a green solid, mp 243-246°C.

In a process analogous to Example 4, using appropriately substituted 2-aminobenzothiazoles and arylamines, the corresponding compounds were prepared as follows:

EXAMPLE 48

35 4-(Benzothiazol-2-ylazo)naphthalen-1-ylamine

30

-38-

EXAMPLE 49

2-[[4-(Dimethylamino)phenyllazo]-6-methoxy-benzothiazole, 213-216°C.

5

15

20

25

30

EXAMPLE 50

6-Chloro-2-[[4-(dimethylamino)phenyl]azo]-benzothiazole, 214-218°C.

EXAMPLE 51

10 [4-(6-Methoxybenzothiazol-2-ylazo)naphthalen-1-yl]-dimethylamine, 185-185°C.

EXAMPLE 52

Dimethyl[4-(naphtho[1,2-d]thiazol-2-ylazo)naphthalen-1-yllamine, 146-148°C.

EXAMPLE 53

2-[[4-(Dimethylamino)phenyl]azo]-6-methoxy-3-methylbenzothiazol-3-ium methylsulfate

A solution of [4-(6-methoxy-benzothiazol-2-ylazo)-phenyl]-dimethyl-amine (Example 4b, 0.75 g, 2.40 mmol) and dimethyl sulfate (0.50 mL, 5.28 mmol) in 15 mL of chlorobenzene was heated under nitrogen at 70°C for 3 hours. The solution was cooled and solid formed. The mixture was filtered, the solid was washed with diethyl ether and recrystallized from ethanol to give the title compound as a dark blue-black solid,

mp 206-207°C, dec.

EXAMPLE 54

2-[[4-(Dimethylamino)phenyllazo]-3-methylbenzothiazolium methylsulfate was purchased from the Tennessee Eastman Co.

Tritiation of Example 12

25

30

35

2-Bromo-4-(dimethylamino)benzaldehyde

To a solution of 4-(dimethylamino)benzaldehyde (5.0 g, 33.5 mmol) in chloroform (30 mL) was added benzoyl peroxide (10 mg). Bromine (5.43 g, 34 mmol) in chloroform (10 mL) was added dropwise to the solution of aldehyde over a 30 minute period. The reaction was stirred an additional hour, and the chloroform solution was washed with 5% $NaHCO_3$, dried ($MgSO_4$), and concentrated. The crude oil was chromatographed on a silica gel column eluted with methylene chloride to

-40-

yield the product as a pale yellow oil (5.21 g, 68% yield).

Analysis calculated for C9H10BrNO:

C, 47.39; H, 4.42; N, 6.14.

Found: C, 47.08; H, 4.38; N, 6.13.

5

10

15

20

30

Tritiation of 2-bromo-4-(dimethylamino)benzaldehyde

To a solution of the 2-bromo-4-(dimethylamino)benzaldehyde (.02 g) in anhydrous tetrahydrofuran was added 10% Pd/C (12 mg). The reaction was stirred under an atmosphere of tritium gas for 18 hours. The gas was removed using a gas manifold at -78°C, and the reaction was filtered through a Celite pad and concentrated. Methanol was added $(3 \times 20 \text{ mL})$, and the reaction was reconcentrated to remove any exchangeable tritium. oil was partitioned between methylene chloride and 5% NaHCO3. The methylene chloride layer was dried (MgSO₄), filtered, and concentrated. The crude product was chromatographed on a silica gel column eluted with methylene chloride. The unreacted starting material came off first followed by the tritiated 4-(dimethylamino)benzaldehyde. The product was used without additional purification or characterization.

25 [3H]-(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3heptylbenzothiazol-3-ium iodide

The procedure used to prepare Example 44 was applied to the reaction of [3H]-4-(dimethylamino)-benzaldehyde with 3-heptyl-2-methylbenzothiazolium iodide to give the title compounds specific activity 20.54 Ci/mmol.

-41Exampl of ¹³¹I-Labeling

10

Example of 11C-Labeling

20

Example of ¹⁸F-Labeling

30

PCT/US97/00251

10

15

30

Generic Synthetic Schemes

(1) When X=Y is C=C and

 $\begin{array}{c}
R_3 \\
N \\
S
\end{array}$ is $\begin{array}{c}
N \\
S
\end{array}$

$$R_1$$
 R_2
 R_3
 R_4
 R_5
 R_5

 $\begin{array}{c|c}
R_1 & R_4 \\
R_5 & R_5
\end{array}$

 R_1 R_2 R_3 R_4 R_5

A and B are known in the art or can be prepared by known methods.

- The preferred solvent is water or other polar solvents (methanol, H₂O/methanol mixtures, etc.);
- "Base" can be NaOH, KOH, LiOH, etc., in the presence of a phase-transfer catalyst, such as PhCHeNEt₃Cl and other tetraalkylammonium halides.
 - (2) When X=Y is C=C and R_3 is anything other than a lone pair of electrons:

15

20

- Where L is a leaving group (Br, Cl, p-toulene sulfonate (TSO), etc.);
- Where solvent (1) can be any solvent that the compounds are soluble in, such as ethyl acetate, acetonitrile, ethanol, isopropanol, etc. A preferred solvent (such as ethyl acetate) is one where intermediate A crystallizes as it is formed;
- Temp (1): room temperature → reflux. Preferred temperature range 40-90°C;
- Solvent (2): one in which A is soluble in and which is dehydrating, such as acetic anhydride;
 - Temp (2): Typically, the boiling point of solvent (2). Preferred temperature range 80-120°C.

(3) When X=Y is N=N, and

10
$$R_{1}$$

$$R_{2}$$

$$NaNO_{2}$$

$$H_{2}SO_{4}/H_{2}O$$

$$0 \circ C$$

$$R_{2}$$

$$Not isolated$$
15
$$R_{6}$$

$$R_{5}$$

$$R_{1}$$

$$R_{5}$$

$$R_{1}$$

$$R_{5}$$

$$R_{1}$$

$$R_{6}$$

$$R_{1}$$

$$R_{2}$$

$$R_{2}$$

$$R_{3}$$

$$R_{4}$$

$$R_{5}$$

$$R_{2}$$

$$R_{4}$$

$$R_{5}$$

$$R_{2}$$

(4) When X=Y is N=N, and R_3 is anything other than a lone pair of electrons:

10 prepared above

$$\begin{array}{c|c}
R_1 & R_3 \\
N & N \\
R_2 & N
\end{array}$$

$$\begin{array}{c|c}
R_6 & R_6 \\
N & R_5
\end{array}$$

- Where L is a leaving group (Cl, Br, TSO, mesylate(MSO), etc.);
- Solvent can be any inert solvent, preferably one in which the product crystallizes as it is formed: chlorobenzene, toluene, etc.;
- Preferred temperature range 50-100°C.

25

30

35

20

5

Synthesis of Amyloid Aggregates

Amyloid aggregates were prepared according to methods that are well known to those skilled in the art, and the presence of amyloid fibril aggregates was verified by Congo Red birefringence, a method that is also well known to those skilled in the art.

Insulin Amvloid Aggregates

Burke M.J. and Rougevie M.A., Cross-\$ Protein Structures. I. Insulin Fibrils. Biochemistry,

11:2435-243 (1972), which is hereby incorporated by reference, is an example that shows how to make amyloid aggregates having insulin as a component. Briefly, lyophilized insulin protein powder dissolved at 10 mg/mL in 50 mM HCl was alternately heated to 95°C and frozen in dry ice to form amyloid aggregates.

B(1-40) Amyloid Aggregates

5

10

15

20

30

35

Amyloid aggregates containing $\beta(1-40)$ protein can also be made by methods well known to those skilled in the art. See, for example, Burdick D., Soreghan B., Kwon M., Kosmoski J., Knauer M., Henschen A., Yates J., Cotman C., and Glabe C. Assembly and aggregation properties of synthetic Alzheimer's A4/\$ amyloid peptide analogs. J. Biol. Chem., 267:546-554 (1992), which is hereby incorporated by reference. Briefly, lyophilized $\beta(1-40)$ protein powder (which may be purchased from BACHEM) was dissolved at 10 mg/mL in hexafluoro-2-propanol and subsequently diluted to 500 μ g/mL in 25 mM sodium phosphate buffer, pH 6 to induce the α -helix to β -sheet transition resulting in aggregate formation.

Competition Assay

The ability of compounds of Formula I to compete 25 with Thioflavin T (ThT) for binding to amyloid aggregates was measured using fluorescence in a 96-well fluorescence plate assay. As a compromise between sensitivity and signal and to facilitate comparisons between different amyloid fibrils, ThT is present at a concentration equal to the K_{mapp} of the particular amyloid fibril type and fibril concentrations yielding a similar fluorescence intensity are used. Insulin: 0.5 μ M ThT, 2 μ g per well. $\beta(1-40)$: 20 μ M ThT, 5 µg/well. All solutions are in 25 mM sodium phosphate 5

10

15

20

25

buffer, pH 6.0, and the assay is performed at room temperature.

Using a multichannel pipettor, 100 μL of dilutions of the compound to be tested (0.001-30 µM final concentration in 3-fold steps) are placed in the bottom of Corning U-well polystyrene plates (Corning Company, Corning, New York). 50 µL of ThT are then added to each well. The amyloid fibrils are then added to each well in a volume of 100 µL rapidly to mix the well contents. The plates are read within 5 to 30 minutes in a Millipore Cytofluor 2350 96-well fluorescence plate reader using an excitation filter of 440 nm (20 nm bandpass) and an emission filter of 485 nm (20 nm bandpass). ThT dye blanks were used to correct for the minimal fluorescence background which are subtracted from all data. Amyloid fibrils do not contribute significantly to the observed signal. Settling of amyloid fibrils does not effect the observed fluorescence as the instrument reads through the bottom of the sample wells.

Results are expressed as % maximal fluorescence (no competing compound). IC_{50} s are defined as the concentration of compound required to reduce ThT fluorescence to 50% of its initial intensity and are estimated by log-logit analysis. The data is shown below in Table 1.

-48-

TABLE 1

Examp Numb		βA(1-40), IC ₅₀ (nM)	
1	(E)-{4-[2-(5-Chlorobenzo-	>100,000	100,000
	<pre>thiazol-2-yl)vinyl]- phenyl}dimethylamine</pre>		
2	(E)-{4-[2-Benzothiazol-	>100,000	1,200
	<pre>2-yl)vinyl])phenyl}- dimethylamine</pre>	(F)	
3	(E)-Dimethyl-[4-[2-(5-	(F)	900
	<pre>methylbenzothiazol-2-yl)- vinyl]phenyl}amine</pre>		(F)
4	(E)-Dimethyl-{4-[2-(6-	(F)	1,500
	<pre>methylbenzothiazol-2-yl)- vinyl]phenyl}amine</pre>		(F)
5	<pre>(E)-{2-[2-(4-Dimethylamino- phenyl)vinyl]benzothiazol- 6-yl}dimethylamine</pre>	>100,000	6,000
6	(E)-3-Benzyl-2-[2-(4-dimethylaminophenyl)-vinyl]benzothiazol-3-iumbromide	110	12
7	(E)-2-[2-(4-Dimethylamino-phenyl)vinyl]-3-ethylbenzo-thiazol-3-ium iodide	400	6
8	(E)-2-[2-(4-Dimethylamino-phenyl)vinyl]-1-methylnaphtho[1,2-d]-thiazol-3-ium iodide	210	53

-49TABLE 1 (cont'd)

Example	Name	βΑ(1-40),	
Number	aramo	IC ₅₀ (nM)	IC ₅₀ (nM)
9	(E)-2-[2-(4-Dimethyl-	1,000	3
	aminophenyl)vinyl]-3-		
	methylbenzothiazol-3-ium		
	iodide		
10	(E)-2-[2-(4-Dimethyl-	300	12
	aminophenyl)vinyl]-3-		
	allylbenzothiazol-3-ium		
	bromide		
11	(E)-2-[2-(4-Dimethyl-	160	27
	aminophenyl)vinyl]-3-		
	butylbenzothiazol-3-ium		
	iodide		
12	(E)-2-[2-(4-Dimethyl-	93	83
	aminophenyl)vinyl]-3-		•
	heptylbenzothiazol-3-ium		
	iodide		
13	(E)-5-Chloro-2-[2-(4-	430	5.2
	dimethylaminophenyl)-		
	vinyl]-3-methylbenzo-		
	thiazol-3-ium iodide		
14	(E)-2-[2-(4-Dimethyl-	1,000	10
	aminophenyl)vinyl]-5-		
	fluoro-3-methylbenzo-		
	thiazol-3-ium iodide		
15	(E)-2-[2-(4-Dimethyl-	170	32
	aminophenyl)vinyl]-3-		
	benzyl-5-fluorobenzo-		
	thiazol-3-ium bromide		
16	(E)-2-[2-(4-Dimethyl-	400	7.5
	aminophenyl)vinyl]-3,5-		
	dimethylbenzothiazol-3-ium		
	iodide		

-50TABLE 1 (cont'd)

	Example	Name	βA(1-40),	Insulin,
	Number	Name	IC ₅₀ (nM)	IC ₅₀ (nM)
	17	(E)-2-[2-(4-Dimethyl-	180	6
		aminophenyl)vinyl]-3,6-		
		dimethylbenzothiazol-3-ium		
		iodide		
5	18	(E)-3-Benzyl-2-[2-(4-	130	50
		dimethylaminophenyl)-		
		vinyl]-6-methylbenzo-		
		thiazol-3-ium bromide		
	19	(E)-2-[2-(4-Dimethyl-	300	8
		aminophenyl)vinyl]-6-		
		methoxy-3-methylbenzo-		
		thiazol-3-ium iodide		
	20	(E)-2-[2-(4-Dimethyl-	140	40
		aminophenyl)vinyl]-3-		
		heptyl-6-methoxybenzo-		
		thiazol-3-ium iodide		
,	21	(E)-2-[2-(4-Dimethyl-	1,000	12
		aminophenyl)vinyl]-3-		
		methyl-6-nitrobenzo-		
		thiazol-3-ium toluene-4-		
		sulfonate		
	22	(E)-2-[2-(4-Dimethyl-	210	41
		aminophenyl)vinyl]-1-		
		ethylnaphtho[1,2-d]-		
		thiazol-1-ium toluene-4-		
		sulfonate		
.0	23	(E)-2-[2-(4-Dimethyl-	120	120
		aminophenyl)vinyl]-3-		
		methylnaphtho[2,3-d]-		
		thiazol-3-ium iodide		

-51TABLE 1 (cont'd)

			, 			
	Example	e Name	βA(1-	-40),	Insu	lin,
	Number	Manie	IC ₅₀	(nM)	IC ₅₀	(MM)
	24	(E)-2-[2-(4-Dimethyl-	21	.0	4	1
		aminophenyl)vinyl]-3-				
		methylnaphtho[2,1-d]-				
		thiazol-3-ium iodide				
5	25	(E)-2-[2-(4-Dimethy1-	12	0	4:	2
		aminophenyl)vinyl]-3-(4-				
		fluorobenzyl)benzothiazol-				
		3-ium bromide				
	26	(E)-3-Biphenyl-4-ylmethyl-	24	0	34	4
		2-[2-(4-dimethylamino-				
		phenyl)vinyl]benzothiazol-				
		3-ium iodide				
	27	(E)-2-[2-(4-Dimethyl-	12	0	13	3
		aminophenyl)vinyl]-3-				
		naphthalen-2-ylmethyl-				
		benzothiazol-3-ium bromide				
	28	(E)-3-Biphenyl-2-ylmethyl-	10	0	80)
		2-[2-(4-dimethylamino-				
		phenyl)vinyl]benzothiazol-				
		3-ium bromide				
	29	(E)-3-(3-Benzoylbenzyl)-2-	23	0	13	0
		[2-(4-dimethylaminophenyl)-				
		vinyl]benzothiazol-3-ium				
		bromide				
10	30	(E)-2-[2-(4-Dimethylamino-	12	0	180	0
		phenyl)vinyl]-3-(3-				
		phenoxybenzyl)benzothiazol-			•	
		3-ium bromide				

-52TABLE 1 (cont'd)

		TADED I (CONC G)	,	
	Example	Na	βA(1-40),	Insulin,
	Number	Name	IC ₅₀ (nM)	IC_{50} (nM)
	31	(E)-2-[2-(4-Dimethyl-	200	210
		aminophenyl)vinyl]-3-(3-		
		phenylpropyl)benzothiazol-		
		3-ium iodide		
5	32	(E,E)-2-[2-(4-Dimethyl-	100	80
		aminophenyl)vinyl]-3-(3-		
		phenylallyl)benzothiazol-3-		
		ium bromide		•
	33	(E)-2-[2-(4-Dimethyl-	460	210
		aminophenyl)vinyl]-3-(4,4-		
		diphenylbutyl)benzothiazol-		
		3-ium iodide		
	34	(E)-3-(3-Benzyloxypropyl)-	140	52
		2-[2-(4-dimethylamino-		
		phenyl)vinyl]benzothiazol-		
		3-ium iodide		
	35	(E)-2-[2-(4-Dimethyl-	170	62
		aminophenyl)vinyl]-3-(4-		
		phenoxybutyl)benzothiazol-		
		3-ium iodide		
	36	(E)-2-[2-(4-Dimethyl-	170	93
		aminophenyl)vinyl]-3-(5-		
		phenylpentyl)benzothiazol-		
		3-ium iodide		
10	37	(E)-2-[2-(4-Dimethyl-	170	80
		aminophenyl)vinyl]-3-(5-		
		phenoxypentyl)benzothiazol-		
		3-ium iodide		

-53TABLE 1 (cont'd)

	Example	Name	βA(1-40),	Insulin,
	Number	Name	IC_{50} (nM)	IC_{50} (nM)
	38	(E)-3-(2-Cyclohexylethyl)-	120	52
		2-[2-(4-dimethylamino-		
		phenyl)vinyl]benzothiazol-		
		3-ium iodide		
5	39	(E)-2-[2-(4-Dimethyl-	160	40
		aminonaphthalen-1-yl)-		
		vinyl]-3-heptylbenzo-		
		thiazol-3-ium iodide		
	41	(E)-2-[2-(4-Dimethyl-	430	26
		aminonaphthalen-1-yl)-		
		vinyl]-6-methoxy-3-		
		methylbenzothiazol-3-ium		
		iodide		
	42	(E)-2-[2-(4-Dimethylamino-	250	42
		naphthalen-1-yl)vinyl]-1-		
		methylnaphtho[1,2-d]-		
		thiazol-1-ium toluene-4-		
		sulfonate		
	43	(E)-2-[2-(4-Dimethylamino-		
		phenyl)vinyl]-3-methyl-		
		benzothiazol-3-ium chloride		
	44	(E)-2-[2-(4-Diethylamino-	140	120
		phenyl)vinyl]-3-heptyl-		
		benzothiazol-3-ium iodide		
10	45	(E)-2-[2-(4-Dibutylamino-	600	90
		phenyl)vinyl]-3-heptyl-		
		benzothiazol-3-ium iodide		

-54TABLE 1 (cont'd)

	Example	9	βA(1-40),	Insulin,
	Number	Name	IC ₅₀ (nM)	•
	46	(E)-3-Heptyl-2-[2-[(4-	160	42
		<pre>pyrrolidin-1-yl)phenyl]-</pre>		
		vinyl]benzothiazol-3-ium		
		iodide		
5	47	[4-(Dimethylamino)-	22,000	1,200
		phenylazo]benzothiazole		
	48	4-(Benzothiazol-2-ylazo)-	120	110
		naphthalen-1-ylamine		
	49	2-[[4-(Dimethylamino)-	3,200	700
		phenyl]azo]-6-methoxy-		
		benzothiazole		
	50	6-Chloro-2-[[4-(dimethyl-	1,300	1,300
		amino)phenyl]azo]benzo-		
		thiazole		
	51	[4-(6-Methoxybenzothiazol-	2,500	340
		2-ylazo)naphthalen-1-yl]-		
		dimethylamine		
10	52	Dimethyl[4-(naphtho[1,2-d]-	52,000	16,000
		thiazol-2-ylazo)naphthalen-		
		1-yl]-amine		
	53	2-[[(4-Dimethylamino-	410	10
		phenyl]azo)-6-methoxy-3-		
		methylbenzothiazol-3-ium		
		methylsulfate		
	54	2-[[(4-Dimethylamino)-	1,300	60
		phenyl]azo]-3-methylbenzo-		
		thiazolium methylsulfate		

⁽F) indicates that the test compound itself is fluorescent and interferes with the assay.

-55-

Binding of [3H]-2-[2-(4-Dimethylaminophenyl)vinyl]-3-heptylbenzothiazol-3-ium iodide to Amyloid Fibrils

5

10

15

20

25

30

The binding reaction is carried out at room temperature in buffer (25 mM sodium phosphate, pH 6.0 + 0.2 mg/mL chicken ovalbumin (which can be purchased from Sigma). 33 µL of buffer containing 30,000 cpm of [3H]-2-[2-(4-Dimethylaminophenyl)vinyl]-3-heptylbenzothiazol-3-ium iodide are added to 33 μL of diluted test compound in buffer in polyallomer 1.5 mL microfuge tubes (which may be purchased from Beckman). The binding reaction is initiated with 33 μL of buffer containing 300 ng of insulin amyloid fibrils and vortexing. After 45 minutes, 1.25 mL of buffer are added to each tube, vortexed, and spun at 16,000 XG in a microfuge for 10 minutes. The supernatant is removed by pasteur pipet and the whole tube is placed in a 20 mL scintillation vial for determination of tritium after the addition of Ready-Gel scintillation fluid (Beckman). Nonspecific binding of label to tubes containing no amyloid fibrils or with fibrils in the presence of excess unlabeled 2-[2-(4-dimethylaminophenyl)vinyl]-3-heptylbenzothiazol-3-ium iodide give the same values and are subtracted from the total binding to obtain specific binding.

Results are expressed as % maximal specific binding. IC_{50} s are defined as the concentration of compound required to reduce [3 H]-2-[2-(4-dimethylaminophenyl)-vinyl]-3-heptyl benzothiazol-3-ium iodide binding to 50% of its initial amount and are estimated by loglogit analysis. Figures 1 and 2 show the results.

5

10

15

20

CLAIMS

- A method of imaging amyloid deposits, the method comprising:
 - a. introducing into a patient a detectable quantity of a labeled compound having the Formula I or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof

$$\begin{array}{c}
R^{3} \\
N \\
N
\end{array}$$

$$\begin{array}{c}
Y - Z - NR^{4}R^{5}
\end{array}$$

wherein X and Y are each independently C or N and the X=Y double bond has the trans configuration; Z is

$$\mathbb{R}^6$$
 or \mathbb{R}^6 ;

- R¹ and R² are each independently hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, mono(C₁-C₆ alkyl)amino, nitro, C₁-C₆ thioalkoxy, or R¹ and R² combined form a benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring;
- 30 R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q; m is 1 to 6 and n is 0 to 6;

35	A is $-0-$, $-s-$, $-NR^{4-}$, C=0, or a single bond;
	Q is phenyl substituted with ${ t R}^7$ or naphthyl
	substituted with R ⁷ ;
	R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy,
	hydroxy, halogen, amino, di(C ₁ -C ₆
40	alkyl)amino, nitro, C ₁ -C ₆ thioalkoxy, aryl
	heteroaryl, aryloxy, -CO-aryl, or arylthio
	R^4 and R^5 are each independently hydrogen, C_1 - C_6
	alkyl or $-NR^4R^5$ represents a 5-, 6- or
	7-membered ring containing nitrogen; and
45	R^6 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy,
	hydroxy, halogen, amino, di(C ₁ -C ₆
	alkyl)amino, nitro, or C ₁ -C ₆ thioalkoxy;
	b. allowing sufficient time for the labeled
	compound to become associated with amyloid
50	deposits; and
	 detecting the labeled compound associated
	with the amyloid deposits.
	2. The method of Claim 1 wherein
	X=Y is C=C or N=N;
	R^1 and R^2 are each independently hydrogen, C_1 - C_6
	alkyl, C_1 - C_6 alkoxy, halogen, nitro, C_1 - C_6
5	thioalkoxy, or R^1 and R^2 combined form a
	benzene, cyclopentane or cyclohexane ring
	that is fused to the phenyl ring;
	R^3 is C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl,
	(cycloalkyl)alkyl, arylalkenyl,
10	diarylalkenyl, or $-(CH_2)_m-A-(CH_2)_n-Q$;
	m is 1 to 5 and n is 0 to 4 ;
	A is -O-, -S-, or a single bond;
	Q is phenyl substituted with R^7 or naphthyl
	substituted with R ⁷ ;
15	R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy,
	hydroxy, halogen, amino, di(C ₁ -C ₆

-58-

alkyl)amino, nitro, C1-C6 thioalkoxy, aryl, aryloxy, -CO-aryl, or arylthio; R^4 and R^5 are each independently hydrogen or C_1 - C_6 alkyl; and 20 R⁶ is hydrogen, C₁-C₆ alkyl, or halogen. 3. The method of Claim 1 wherein X=Y is C=C or N=N; ${\rm R}^1$ and ${\rm R}^2$ are each independently hydrogen, ${\rm C}_1{\rm -C}_6$ alkyl, C₁-C₆ alkoxy, halogen, nitro, or R¹ and R^2 combined form a (4,5), (5,6), or (6,7) 5 benzene ring that is fused to the phenyl ring; R^3 is C_1-C_{10} alkyl, C_2-C_{10} alkenyl, arylalkyl, arylalkenyl, diarylalkyl, or 10 $-(CH_2)_m-A-(CH_2)_n-Q;$ m is 2 to 4 and n is 0 to 3; A is -O-, or a single bond; Q is phenyl substituted with R7 or naphthyl substituted with R7; R^7 is hydrogen, C_1-C_6 alkyl, C_1-C_6 alkoxy, 15 hydroxy, halogen, aryl, aryloxy, or -CO-aryl; R^4 and R^5 are each independently hydrogen, methyl, ethyl, n-propyl or n-butyl; and R⁶ is hydrogen or halogen. 20 The method of Claim 1 wherein the compound is 4. (E)-[4-[2-(5-Chlorobenzothiazol-2-yl)vinyl]phenyl}dimethylamine; (E)-{4-[2-Benzothiazol-2-yl)vinyl])phenyl}-5 dimethylamine; (E) -Dimethyl-{4-[2-(5-methylbenzothiazol-2yl)vinyl]phenyl}amine; (E) -Dimethy1-[4-[2-(6-methylbenzothiazol-2yl)vinyl]phenyl}amine;

PCT/US97/00251

-59-

10	(E)-{2-[2-(4-Dimethylaminophenyl)vinyl]benzo-
	thiazol-6-yl}dimethylamine;
	(E)-3-Benzyl-2-[2-(4-dimethylaminophenyl)-
	<pre>vinyl]benzothiazol-3-ium bromide;</pre>
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
15	ethylbenzothiazol-3-ium iodide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-1-
	<pre>methylnaphtho[1,2-d]thiazol-3-ium iodide;</pre>
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	methylbenzothiazol-3-ium iodide;
20	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	allylbenzothiazol-3-ium bromide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	butylbenzothiazol-3-ium iodide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
25	heptylbenzothiazol-3-ium iodide;
	(E)-5-Chloro-2-[2-(4-dimethylaminophenyl)-
	<pre>vinyl]-3-methylbenzothiazol-3-ium iodide;</pre>
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-5-
	fluoro-3-methylbenzothiazol-3-ium iodide;
30	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	benzyl-5-fluorobenzothiazol-3-ium bromide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3,5-
	dimethylbenzothiazol-3-ium iodide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3,6-
35	dimethylbenzothiazol-3-ium iodide;
	(E)-3-Benzyl-2-[2-(4-dimethylaminophenyl)-
	<pre>viny1]-6-methylbenzothiazol-3-ium bromide;</pre>
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-6-
	<pre>methoxy-3-methylbenzothiazol-3-ium iodide;</pre>
40	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	heptyl-6-methoxybenzothiazol-3-ium iodide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	methyl-6-nitrobenzothiazol-3-ium toluene-4-
	sulfonate;

-60-

45	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-1-
	ethylnaphtho[1,2-d]thiazol-1-ium toluene-4-
	sulfonate;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	<pre>methylnaphtho[2,3-d]thiazol-3-ium iodide;</pre>
50	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	<pre>methylnaphtho[2,1-d]thiazol-3-ium iodide;</pre>
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(4
	fluorobenzyl)benzothiazol-3-ium bromide;
	(E)-3-Biphenyl-4-ylmethyl-2-[2-(4-
55	<pre>dimethylaminophenyl)vinyl]benzothiazol-3-ium</pre>
	iodide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	<pre>naphthalen-2-ylmethylbenzothiazol-3-ium bromide;</pre>
	(E)-3-Biphenyl-2-ylmethyl-2-[2-(4-
60	dimethylaminophenyl)vinyl]benzothiazol-3-ium
	bromide;
	(E)-3-(3-Benzoylbenzyl)-2-[2-(4-
	dimethylaminophenyl)vinyl]benzothiazol-3-ium
	bromide;
65	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(3-
	phenoxybenzyl)benzothiazol-3-ium bromide
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(3-
	phenylpropyl)benzothiazol-3-ium iodide;
	(E,E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
70	(3-phenylally1)benzothiazol-3-ium bromide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-
	(4,4-diphenylbutyl)benzothiazol-3-ium iodide;
	(E)-3-(3-Benzyloxypropyl)-2-[2-(4-
75	dimethylaminophenyl)vinyl]benzothiazol-3-ium
75	iodide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(4-
	phenoxybutyl)benzothiazol-3-ium iodide;
	(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(5-
	<pre>phenylpentyl)benzothiazol-3-ium iodide;</pre>

```
(E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(5-
 80
             phenoxypentyl)benzothiazol-3-ium iodide;
                   (E)-3-(2-Cyclohexylethyl)-2-[2-(4-
             dimethylaminophenyl)vinyl]benzothiazol-3-ium
             iodide:
                  (E)-2-[2-(4-Dimethylaminonaphthalen-1-
 85
             yl)vinyl]-3-heptylbenzothiazol-3-ium iodide;
                  (E)-2-[2-(4-Dimethylaminophenyl)vinyl]-3-(2-
             hydroxyethyl)benzothiazol-3-ium bromide;
                  (E)-2-[2-(4-Dimethylaminonaphthalen-1-
             y1)vinyl]-6-methoxy-3-methylbenzothiazol-3-ium
 90
             iodide:
                  (E)-2-[2-(4-Dimethylaminonaphthalen-1-
             yl)vinyl]-1-methylnaphtho[1,2-d]thiazol-1-ium
             toluene-4-sulfonate;
 95
                  (E)-2-[2-(4-Diethylaminophenyl)vinyl]-3-
             methylbenzothiazol-3-ium chlordide;
                  (E)-2-[2-(4-Dibethylaminophenyl)vinyl]-3-
             heptylbenzothiazol-3-ium iodide;
                  (E)-2-[2-(4-Dibutylaminophenyl)vinyl]-3-
             heptylbenzothiazol-3-ium iodide;
100
                  (E)-3-Heptyl-2-[2-[(4-pyrrolidin-1-
             yl)phenyl]vinyl]benzothiazol-3-ium iodide;
                  [4-(Dimethylamino)phenylazo]benzothiazole;
                  4-(Benzothiazol-2-ylazo)naphthalen-1-ylamine;
105
                  2-[[4-(Dimethylamino)phenyl]azo]-6-methoxy-
             benzothiazole;
                  6-Chloro-2-[[4-(dimethylamino)phenyl]azo]-
             benzothiazole;
                  [4-(6-Methoxybenzothiazol-2-ylazo)naphthalen-
110
             1-yl]dimethylamine;
                  Dimethyl[4-(naphtho[1,2-d]thiazol-2-ylazo)-
             naphthalen-1-yl]amine;
                  2-[[(4-Dimethylamino)phenyl]azo]-6-methoxy-3-
          methylbenzothiazol-3-ium methylsulfate; and
```

-62-

2-[[(4-Dimethylamino)phenyl]azo]-3-methylbenzothiazolium methylsulfate.

5. A method of delivering a therapeutic agent to an amyloid deposit comprising introducing into a patient a compound having the formula

5 A-B-C

or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof, wherein A is

X and Y are each independently C or N and the X=Y
double bond has the trans configuration;

2 is

15

25 R¹ and R² are each independently hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, mono(C₁-C₆ alkyl)amino, nitro, C₁-C₆ thioalkoxy or R¹ and R² combined form a benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring;

 R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl,

	(cycloalkyl)alkyl, arylalkenyl, dialylalkyl
	or $-(CH_2)_m-A-(CH_2)_n-Q;$
35	m is 1 to 6 and n is 0 to 6;
	A is $-0-$, $-s-$, $-NR^{4-}$, C=0, or a single bond;
	Q is phenyl substituted with R^7 or naphthyl
	substituted with R ⁷ ;
	R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy,
40	hydroxy, halogen, amino, di(C1-C6
	alkyl)amino, nitro, C1-C6 thioalkoxy, aryl,
	heteroaryl, aryloxy, -CO-aryl or arylthio;
	R^4 and R^5 are each independently hydrogen, C_1 - C_6
	alkyl or $-NR^4R^5$ represents a 5-, 6-, or
4 5	7-membered ring containing nitrogen; and
	R^6 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy,
	hydroxy, halogen; amino, di(C ₁ -C ₆
	alkyl)amino, nitro or C1-C6 thioalkoxy;
	B is a linking moiety or a bond; and
50	C is a therapeutic agent.
6	The method of Claim 5 wherein
	X=Y is C=C or N=N;
	R^1 and R^2 are each independently hydrogen, C_1 - C_6
	alkyl, C ₁ -C ₆ alkoxy, halogen, nitro, C ₁ -C ₆
5	thioalkoxy, or R^1 and R^2 combined form a
	benzene, cyclopentane, or cyclohexane ring
	that is fused to the phenyl ring;
	R^3 is C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl,
	(cycloalkyl)alkyl, arylalkenyl, diarylalkyl
10	or $-(CH_2)_m-A-(CH_2)_n-Q$;
	m is 1 to 5 and n is 0 to 4;
	A is -O-, -S-, or a single bond;
	Q is phenyl substituted with R ⁷ or naphthyl
	substituted with R ⁷ ;
15	R ⁷ is hydrogen, C ₁ -C ₆ alkyl, C ₁ -C ₆ alkoxy,
	hydroxy, halogen, amino, di(C ₁ -C ₆

-64-

alkyl)amino, nitro, C_1 - C_6 thioalkoxy, aryl, aryloxy, -CO-aryl, or arylthio; R^4 and R^5 are each independently hydrogen or C_1 - C_6 alkyl; and R^6 is hydrogen, C_1 - C_6 alkyl, or halogen.

7. The method of Claim 5 wherein

X=Y is C=C or N=N;

5

10

20

 R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, halogen, nitro, or R^1 and R^2 combined form a (4,5), (5,6), or (6,7) benzene ring that is fused to the phenyl ring;

 R^3 is C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, arylalkenyl, diarylalkyl, or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

m is 2 to 4 and n is 0 to 3;

A is -O-, or a single bond;

Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;

15 R⁷ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, aryl, aryloxy, or -CO-aryl;

 ${\tt R}^4$ and ${\tt R}^5$ are each independently hydrogen, methyl, ethyl, n-propyl or n-butyl; and ${\tt R}^6$ is hydrogen or halogen.

- 8. The method of Claim 5 wherein the patient has Alzheimer's disease or Down's syndrome.
- 9. The method of Claim 5 wherein the linking moiety is a covalent bond, amino acids, peptide, alkyl chain, hydroxy acid, or diacid.

PCT/US97/00251

5

10

15

20

25

30

35

- 10. A method of inhibiting the aggregation of amyloid proteins to form amyloid deposits, the method comprising:
 - a. administering to a patient an amyloid protein aggregation inhibiting amount of a compound of Formula I or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof

$$R^{\frac{1}{2}} \longrightarrow S^{\frac{1}{2}} \times Y^{-2} \longrightarrow NR^{4}R^{\frac{1}{2}}$$

wherein X and Y are each independently C or N and the X=Y double bond has the trans configuration; Z is

- R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, $di(C_1$ - C_6 alkyl)amino, $mono(C_1$ - C_6 alkyl)amino, nitro, C_1 - C_6 thioalkoxy or R^1 and R^2 combined form a benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring;
- R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl, or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

m is 1 to 6 and n is 0 to 6;

A is -0-, -S-, $-NR^{4-}$, C=0, or a single bond;

Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;

-66-

 R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, nitro, C₁-C₆ thioalkoxy, aryl, heteroaryl, aryloxy, -CO-aryl, or arylthio; 40 ${\tt R}^4$ and ${\tt R}^5$ are each independently hydrogen, ${\tt C}_1{\tt -C}_6$ alkyl or -NR4R5 represents a 5-, 6- or 7-membered ring containing nitrogen; and R^6 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, 45 hydroxy, halogen, amino, di(C1-C6 alkyl)amino, nitro, or C₁-C₆ thioalkoxy. 11. The method of Claim 10 wherein X=Y is C=C or N=N; ${\tt R}^1$ and ${\tt R}^2$ are each independently hydrogen, ${\tt C_1-C_6}$ alkyl, C₁-C₆ alkoxy, halogen, nitro, C₁-C₆ thioalkoxy, or R¹ and R² combined form a 5 benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring; R^3 is C_1-C_{10} alkyl, C_2-C_{10} alkenyl, arylalkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkenyl, or $-(CH_2)_m-A-(CH_2)_n-Q$; 10 m is 1 to 5 and n is 0 to 4; A is -O-, -S-, or a single bond; Q is phenyl substituted with R⁷ or naphthyl substituted with R7; R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, 15 hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, nitro, C₁-C₆ thioalkoxy, aryl, aryloxy, -CO-aryl, or arylthio; R^4 and R^5 are each independently hydrogen or C_1 - C_6 alkyl; and 20 R^6 is hydrogen, C_1-C_6 alkyl, or halogen.

12. The method of Claim 10 wherein
X=Y is C=C or N=N;

-67-

R¹ and R² are each independently hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, halogen, nitro, or R¹ and R² combined form a (4,5), (5,6), or (6,7) benzene ring that is fused to the phenyl ring;

R³ is C₁-C₁₀ alkyl, C₂-C₁₀ alkenyl, arylalkyl, arylalkenyl, diarylalkyl, or -(CH₂)_m-A-(CH₂)_n-Q;

m is 2 to 4 and n is 0 to 3;

5

10

15

20

5

15

A is -O-, or a single bond;

Q is phenyl substituted with R⁷ or naphthyl substituted with R⁷;

 R^4 and R^5 are each independently hydrogen, methyl, ethyl, n-propyl or n-butyl; and R^6 is hydrogen or halogen.

- 13. A method for determining a compound's ability to inhibit the aggregation of amyloid proteins, the method comprising:
 - a. combining solutions of the compound and amyloid proteins;
 - b. introducing into the solution a labeled compound of Formula I or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof

wherein X and Y are each independently C or N and the X=Y double bond has the trans configuration;

-68-

Z is

35

40

45

50

R¹ and R² are each independently hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino, di(C₁-C₆ alkyl)amino, mono(C₁-C₆ alkyl)amino, nitro, C₁-C₆ thioalkoxy, or R¹ and R² combined form a benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring;

 R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl, or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

m is 1 to 6 and n is 0 to 6;

A is -0, -S, $-NR^{4}$, C=0, or a single bond;

Q is phenyl substituted with R^7 or naphthyl substituted with R^7 ;

R⁴ and R⁵ are each independently hydrogen, C₁-C₆ alkyl or -NR⁴R⁵ represents a 5-, 6- or 7-membered ring containing nitrogen; and

c. filtering or centrifuging the solution; and

d. determining the amount of labeled compound in the filtrate or supernatant.

The method of Claim 13 wherein X=Y is C=C or N=N; R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C₁-C₆ alkoxy, halogen, nitro, C₁-C₆ thioalkoxy, or R¹ and R² combined form a 5 benzene, cyclopentane, or cyclohexane ring that is fused to the phenyl ring; R^3 is C_1-C_{10} alkyl, C_2-C_{10} alkenyl, arylalkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkenyl, or $-(CH_2)_m-A-(CH_2)_n-Q$; 10 m is 1 to 5 and n is 0 to 4; A is -O-, -S-, or a single bond; Q is phenyl substituted with R⁷ or naphthyl substituted with R7; R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy, 15 hydroxy, halogen, amino, di(C1-C6 alkyl)amino, nitro, C₁-C₆ thioalkoxy, aryl, aryloxy, -CO-aryl, or arylthio; ${\tt R}^4$ and ${\tt R}^5$ are each independently hydrogen or ${\tt C}_1{\tt -C}_6$ alkyl; and 20 R^6 is hydrogen, C_1 - C_6 alkyl, or halogen. The method of Claim 13 wherein 15. X=Y is C=C or N=N; R^1 and R^2 are each independently hydrogen, C_1 - C_6 alkyl, C₁-C₆ alkoxy, halogen, nitro, or R¹ and R^2 combined form a (4,5), (5,6), or (6,7) 5 benzene ring fused to the phenyl group; \mathbb{R}^3 is $C_1 - C_{10}$ alkyl, $C_2 - C_{10}$ alkenyl, arylalkyl, arylalkenyl, diarylalkyl, or $-(CH_2)_m-A-(CH_2)_n-Q;$ 10 m is 2 to 4 and n is 0 to 3; A is -O-, or a single bond; Q is phenyl substituted with R^7 or naphthyl substituted with R7;

-70-

R⁷ is hydrogen, C₁-C₆ alkyl, C₁-C₆ alkoxy, hydroxy, halogen, aryl, aryloxy, or -CO-aryl;

 ${\tt R}^4$ and ${\tt R}^5$ are each independently hydrogen, methyl, ethyl, n-propyl, or n-butyl; and ${\tt R}^6$ is hydrogen or halogen.

16. A compound of the Formula I or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof

$$R^{\frac{1}{2}} \xrightarrow{R^{2}} X^{2} Y^{-2} - NR^{4}R^{5}$$

wherein X and Y are each independently C or N and the X=Y double bond has the trans configuration;
Z is

5

15

$$\mathbb{R}^6$$
 or \mathbb{R}^6

R¹ and R² are each independently hydrogen, C₁-C₆
alkyl, C₁-C₆ alkoxy, hydroxy, halogen, amino,
di(C₁-C₆ alkyl)amino, mono(C₁-C₆ alkyl)amino,
nitro, C₁-C₆ thioalkoxy, or R¹ and R²
combined form a benzene, cyclopentane, or
cyclohexane ring that is fused to the phenyl
ring;

 R^3 is a lone pair of electrons, C_1 - C_{10} alkyl, C_2 - C_{10} alkenyl, arylalkyl, (heteroaryl)alkyl, (cycloalkyl)alkyl, arylalkenyl, diarylalkyl, or $-(CH_2)_m$ -A- $(CH_2)_n$ -Q;

-71-

30	m is 1 to 6 and n is 0 to 6;
	A is -0-, -S-, -NR $^{4-}$, C=0, or a single bond;
	Q is phenyl substituted with R ⁷ or naphthyl
	substituted with R ⁷ ;
	R^7 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy,
35	hydroxy, halogen, amino, di(C ₁ -C ₆
	alkyl)amino, nitro, C ₁ -C ₆ thioalkoxy, aryl,
	heteroaryl, aryloxy, -CO-aryl, or arylthio;
	R^4 and R^5 are each independently hydrogen, C_1 - C_6
	alkyl or -NR ⁴ R ⁵ represents a 5-, 6- or
40	7-membered ring containing nitrogen; and
	R^6 is hydrogen, C_1 - C_6 alkyl, C_1 - C_6 alkoxy,
	hydroxy, halogen, amino, di(C ₁ -C ₆
•	alkyl)amino, nitro, or C ₁ -C ₆ thioalkoxy,
	and one or more atoms in the compound has been
45	replaced with a radioisotope.

17. The compound of Claim 16 wherein the radioisotope is $^{3}{\rm H}$, $^{123}{\rm I}$, $^{128}{\rm I}$, $^{131}{\rm I}$, $^{35}{\rm S}$, $^{11}{\rm C}$, $^{15}{\rm O}$, or $^{18}{\rm F}$.

Therefore Charles Char			Product Design Features - 5 Month Review -	
Debt (15.3 mm) Dest (13.6 mm)	Product Feature	January 2002	May 2002	Advantages
External Bonded rigid polymer Bonded rigid polymer Bonded rigid polymer All cells are the same configuration Integral to Hings Wire Connector Connector External to y-arm, external wire connection Wire held straight, tubing held curved Part of ZIFF Connector Part of ZIFF Connector Part of ZIFF Connector External to ZIFF Connector Part of ZIFF Connector External to the Smaller Legge Connector Finingmail to the Smaller Legge Connector Integral to the Smaller Legge Connector Finingmail to the Smaller Legge Connector Finingmail to the Smaller Card Edge Connector Finingmail to	Transducer Subassembly			
External Bonde Profile Provine Thru Distal Integral to Hinge Wire All Cells are the same configuration All Cells are the same configuration Integral to Hinge Wire Econector Integral to Hinge Wire Bonde Proximal Higher Profile Distal Lower Profile Distal - Central - Proximal Cell Designs Integral to Hinge Wire Separate from Hinge Wire-Anchored to End Cells Forward Exit 38 Dia Bulk Lubing Introducer Docks to Distal Cell via Transition Part Undetermined - design pending Blue Neoprene, full length Non-existent Non-existent External to y-am, external wire connection Wire held signify curved Part of ZIFF Connector Part of ZIFF Connector Integral to the Smaller Card Edge Connector	Housing Width	0.60 (15.3 mm)	0.54 (13.6 mm)	
Eargest Profile polymer Proximal Higher Profile, Distal Lower Profile	Thermistor Route	External	(10.0 fillil)	~ ∠ mm narrower
Largest Profile Proximal Thru Distal Proximal Higher Profile, Distal Lower Profile All Cells are the same configuration Integral to Hinge Wire Experiment Leashes field of 3/8 Dist ubing Introducer Docks to Distal Cell via Transition Part Undetermined - design pending Blue Neoprene, full length Non-existent Non-existent Right & malleable designs have been clinically tested Non-existent Right Cell via Transition Part Non-existent Non-existent Right Cell via Transition Non-existent Non-existent Right Cell via Transition Wire held straight, tubing held curved Wire held straight, tubing held curved Part of ZIFF Connector Integral to the Smaller Card Edge Connector Integral to the Smaller Card Ed	Housing Top Material	Bonded rigid polymer	Internal to account	Ease of assembly, protected
Integral to Hinge Wire Integral to Hinge Wire Forward Exit	Housing Top Height	Largest Profile Proximal Thru Distal	Proximal Higher Brofile Diotal Constitution	Lower Device profile, Ease of assembly
Integral to Hinge Wire Forward Exit 38 D is Bulk ubing Top Exit 14 Dia beading w/grauduations Introducer Docks to Distal Cell via Transition Part Undetermined - design pending Exit Non-existent Non-existent Exit Non-existent Exit Exit Non-existent Exit Non-existent Exit Exit Non-existent Exit Fight & malleable designs have been clinically tested Fully functional, ridged part in use Fully functional, ridged part in use Exit Exit Exit Fight & malleable designs have been clinically tested Fully functional, ridged part in use Exit Exit Fight & malleable designs have been clinically tested Non-existent Exit Exit Fight & malleable designs have been clinically tested Non-existent Fully functional, ridged part in use Fully functional, ridged connection Wire held staightly curved, tubing held slightly curved Integral to the Smaller Card Edge Connector Integral to the Smaller Card Edge Connector Integral to the Smaller Card Edge Connector Fully functional to the Smaller Card Edge Connector Full functional to the Smaller Card Edge Conne	Modular Cell Differentiation	All cells are the same configuration	Distal - Central - Proximal Cell Designs	Lower overall device profile Allows and cell flexibility
Integral to Hinge Wire Separate from Hinge Wire-Anchored to End Cells 3.8 Dia Bulk tubing 1/4 Dia beading wigrauduations Leashes tief to 3 DIA tubing Introduced Docks to Distal Cell via Transition Part Undetermined - design pending Blue Neoprene, full length Windetermined - design pending Blue Neoprene, full length Non-existent Semi-flexible designs have been clinically tested Semi-flexible design in place Non-existent Semi-flexible design in place Non-existent Semi-flexible design part in use External to yarm, external wire connection Wire held straight, tubing held curved Wire held straight, tubing held curved Integral to the Smaller Card Edge Connector Integral to t	Belt Assembly		D	Villous or
Integral to Integral Integr	Loseboo			
Top Exit Top Exit Top Exit Top Exit The Safe ball kubing and the safe state of Safe Dia Bulk kubing and the safe state of Safe Dia Bulk kubing and the safe state of Safe Dia Bulk kubing and the safe state of Safe state state state state of Safe state	Leabiles	Integral to Hinge Wire	Separate from Hinge Wire-Anchored to End Cells	Ease of assembly, leashes & hindge independence
14 Dia beading w/grauduations	Leasnes	Forward Exit	Top Exit	Assists nimel tube half tightening
Leashes fied to 3/8 DIA fubing Introducer Docks to Distal Cell via Transition Part Undetermined - design pending Rumel Tourniquet Tube Undetermined - design pending Blue Neoprene, full length	Introducer	3/8 Dia Bulk tubing	1/4 Dia beading w/grauduations	Creditation posite in other pietre
Undetermined - design pending Blue Neoprene, full length Blue Neoprene, full length Non-existent Arm Non-existent Connector Non-existent External to y-arm, external wire connection Wire held straight, tubing held curved Part of ZIFF Connector Part of ZIFF Connector Non-existent External to y-arm, external wire connection Wire held sightly curved, tubing held slightly curved Part of ZIFF Connector Integral to the Smaller Card Edge Connector Integral to	Introducer to Belt Attachment	Leashes tied to 3/8 DIA tubing	Introducer Docks to Distal Cell via Transition Dad	Transition attainmetical, dealer attail
Undetermined - design pending Bitte Neoprene, full length Rigid & malleable designs have been clinically tested Arm Non-existent External to y-arm, external wire connection Wire held straight, tubing held curved Part of ZIFF Connector Part of ZIFF Connector Integral to the Smaller Card Edge Connector	Device Closure	Undetermined - design pending	Rumel Tollmininet Tube	Dravido anido escueba de in al
Arm Non-existent Rigid & malleable designs have been clinically tested Semi-flexible design in place Non-existent Semi-flexible design in place Non-existent Fully functional, ridged part in use Fully functional in use Full	Device Cover	Undetermined - design pending	Blue Neorgan full langth	Aids in this material device closure
Higid & malleable designs have been clinically tested Non-existent Connector Non-existent External to y-arm, external wire connection Wire held straight, tubing held curved Part of ZIFF Connector Part of ZIFF Connector Wine held Smaller Card Edge Connector Integral to the Smaller Card Edge Connector	7-11-0			Aus III-VIO IIIOVEITIETI, desureto Improvement
Non-existent Rigid & malleable designs have been clinically tested Non-existent Semi-flexible design in place Non-existent Fully functional, ridged part in use External to y-arm, external wire connection Wire held straight, tubing held curved Part of ZIFF Connector Integral to the Smaller Card Edge Connector Integral to the Smal	Tubing Min Indicate Dalla			
Non-existent Semi-flexible design in place Non-existent Fully functional, ridged part in use External to y-arm, external wire connection Wire held straight, tubing held curved Part of ZIFF Connector Part of ZIFF Connector Integral to the Smaller Card Edge Connector	Turis Jake Jackel to Belt	Non-existent	Rigid & malleable designs have been clinically tested	Further design and testing is pending
Non-existent Fully functional, ridged part in use	Tubing/wire Jacket to Y-Arm	Non-existent	Semi-flexible design in place	Aesthetic improvement further design work panding
External to y-arm, external wire connection External to y-arm, external wire connection Wire held straight, tubing held curved Wire held slightly curved, tubing held slightly curved. Thing held slightly curved Part of ZIFF Connector Part of ZIFF Connector Integral to the Smaller Card Edge Connector	r-Arm to wire Jacket	Non-existent	Fully functional, ridged part in use	Prevents wire frauma aesthetic improvement
External to y-arm, external wire connection Wire held straight, tubing held curved Wire held silghtly, curved, tubing held slightly curved. Wire held silghtly, curved, tubing held slightly curved Part of ZIFF Connector Integral to the Smaller Card Edge Connector	Wire Jacket to Card Edge Connector	Non-existent	Fully functional, ridged part in use	Prevents wire trauma, aesthetic improvement
Nire held straight, tubing held curved Wire held slightly curved, tubing held slightly curved and straight, tubing held curved Wire held slightly curved, tubing held slightly curved. Wire held slightly curved, tubing held slightly curved. Part of ZIFF Connector Integral to the Smaller Card Edge Connector Integral to the Smal	Y-Arm Hydraulic Connector			
Wire held straight, tubing held curved Wire held slightly curved, tubing held slightly curved Part of ZIFF Connector Integral to the Smaller Card Edge C	Fluid Pressure Sensing	External to v-arm, external wire connection	Integral to v-arm internal wire connection	Monarage first and a second se
Part of ZIFF Connector Integral to the Smaller Card Edge Connector Part of ZIFF Connector Integral to the Smaller Card Edge Connector	Wire/Tubing Reroute	Wire held straight, tubing held curved	Wire held slightly curved, tubing held slightly curved	infeasures fluid pressure at the point of application Minimizes tubing kinks
Part of ZIFF Connector Integral to the Smaller Card Edge Connector Integral to the Smaller Card Edge Connector Card Edge Connector Integral to the Smaller Card Edge Connector Card Edge C	Electrical Connection			
Part of ZIFF Connector Integral to the Smaller Card Edge Connector	Power Circuit	Part of ZIFF Connector	Integral to the Smaller Card Edge Connection	- Cir III
	Thermistor Circuit	Part of ZIFF Connector	Integral to the Smaller Card Edge Connector	Connector is approximately 1/2 size
				Corniector is approximately 1/2 size